

# **Development of intelligent systems (RInS)**

## **Surface anomaly detection**

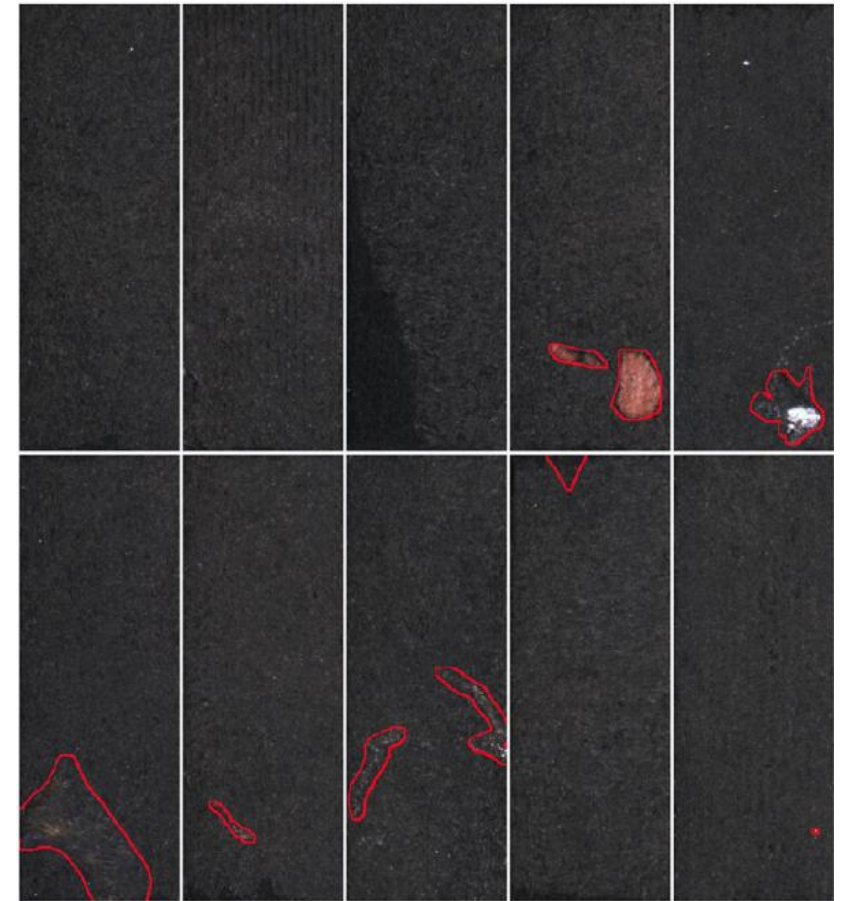
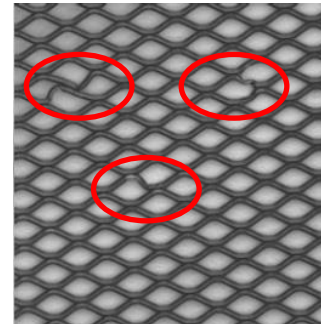
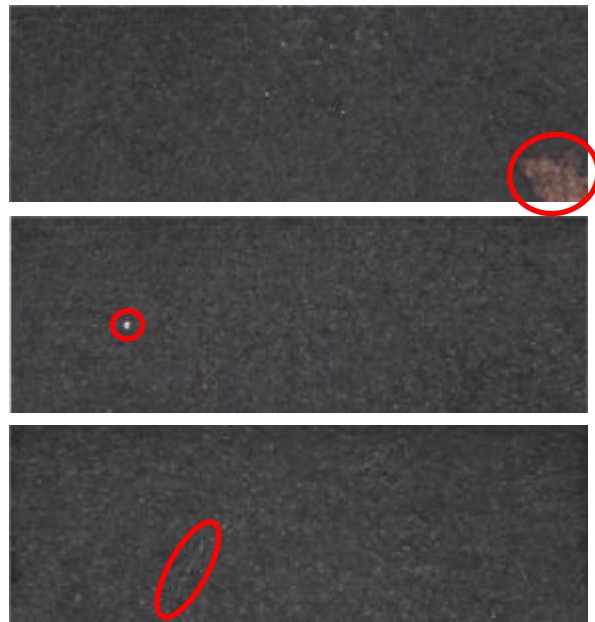
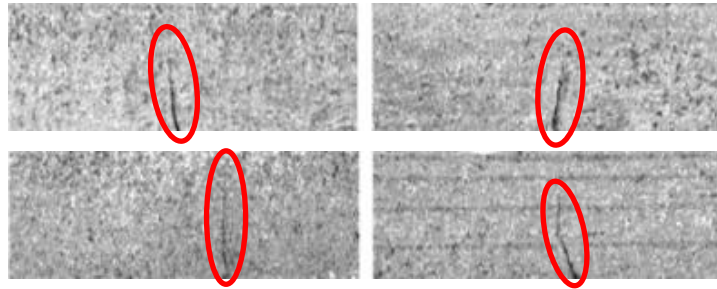
Danijel Skočaj

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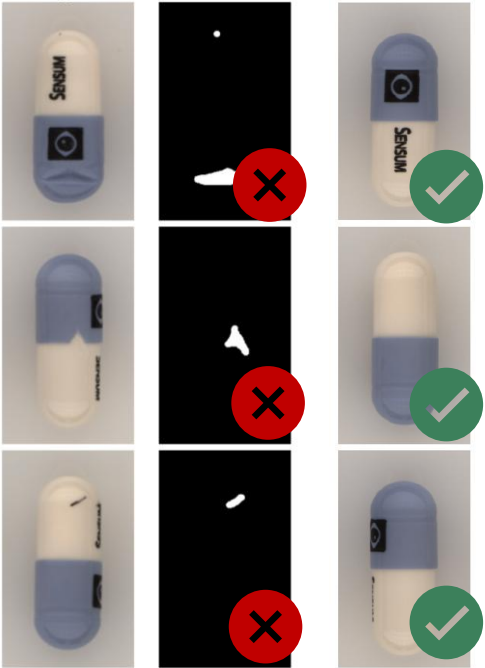
Faculty of Computer and Information Science

Academic year: 2025/26

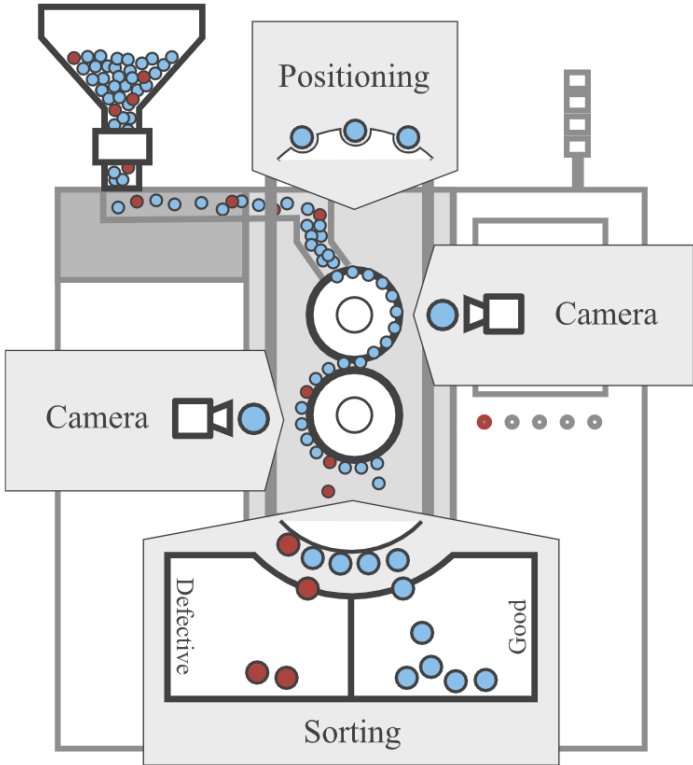
# Surface defect detection



# Example: Visual inspection of pharmaceutical products



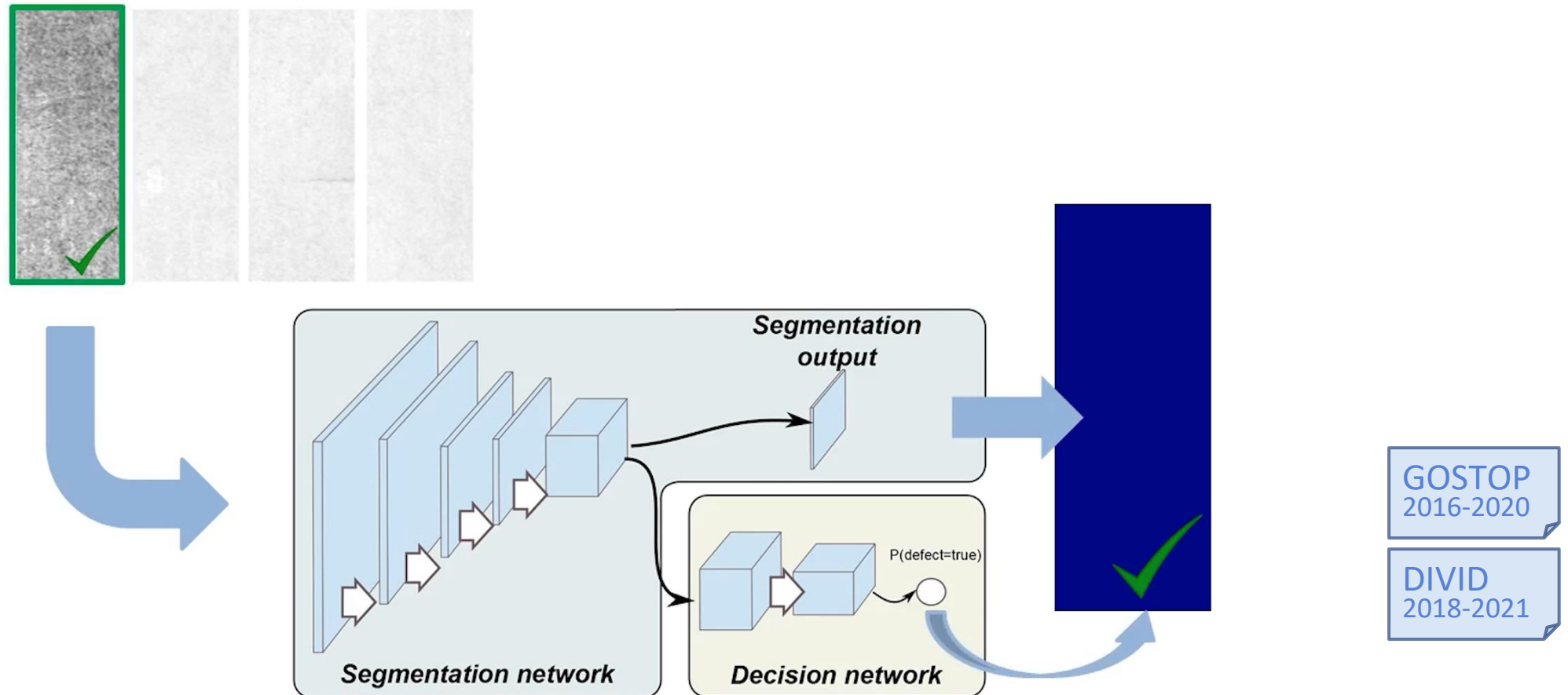
sensum.eu



NCAA 2021

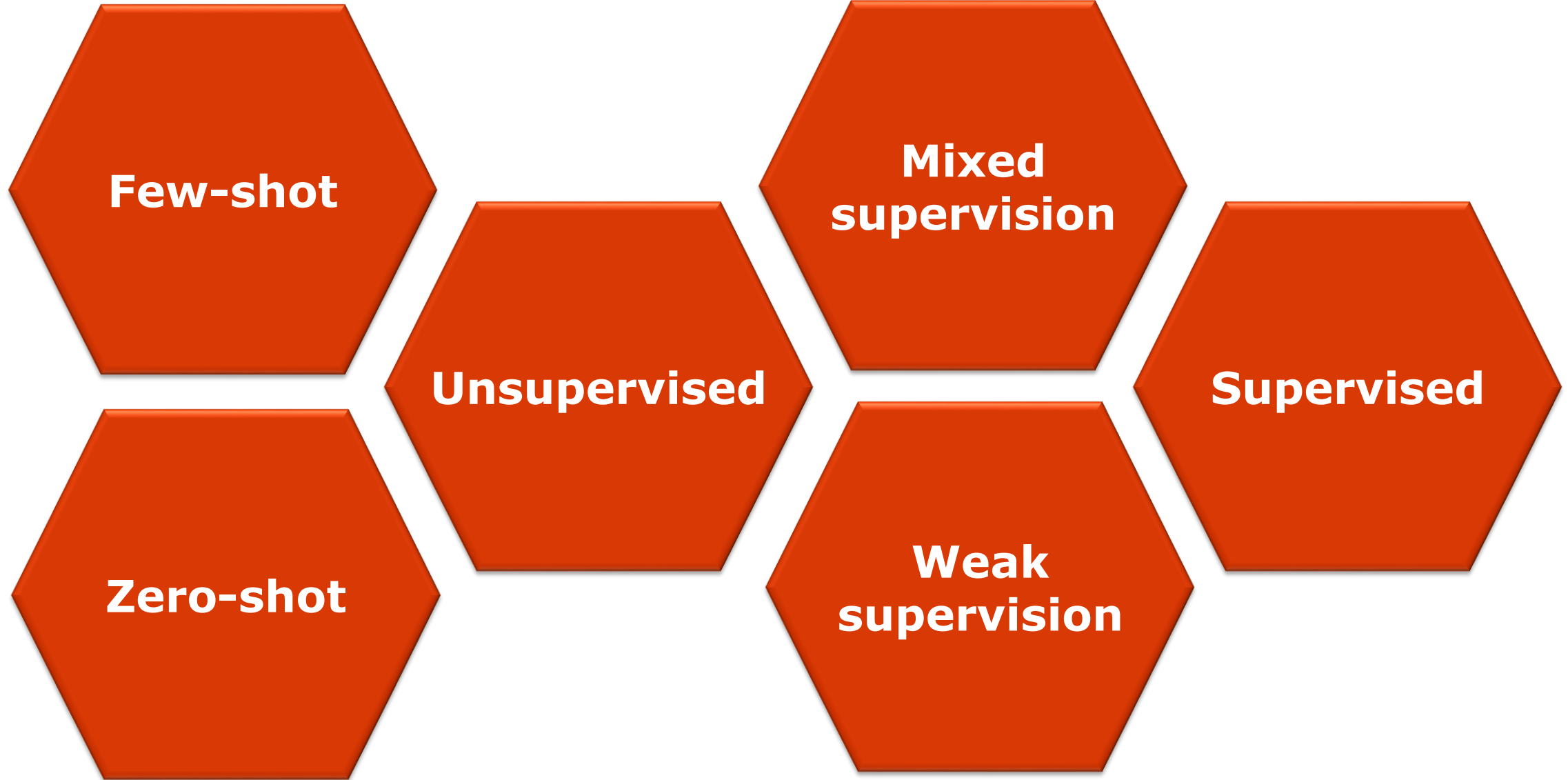
# Deep learning paradigm

- Conventional approach: programming specific solutions
- New paradigm: data-driven learning-based solutions

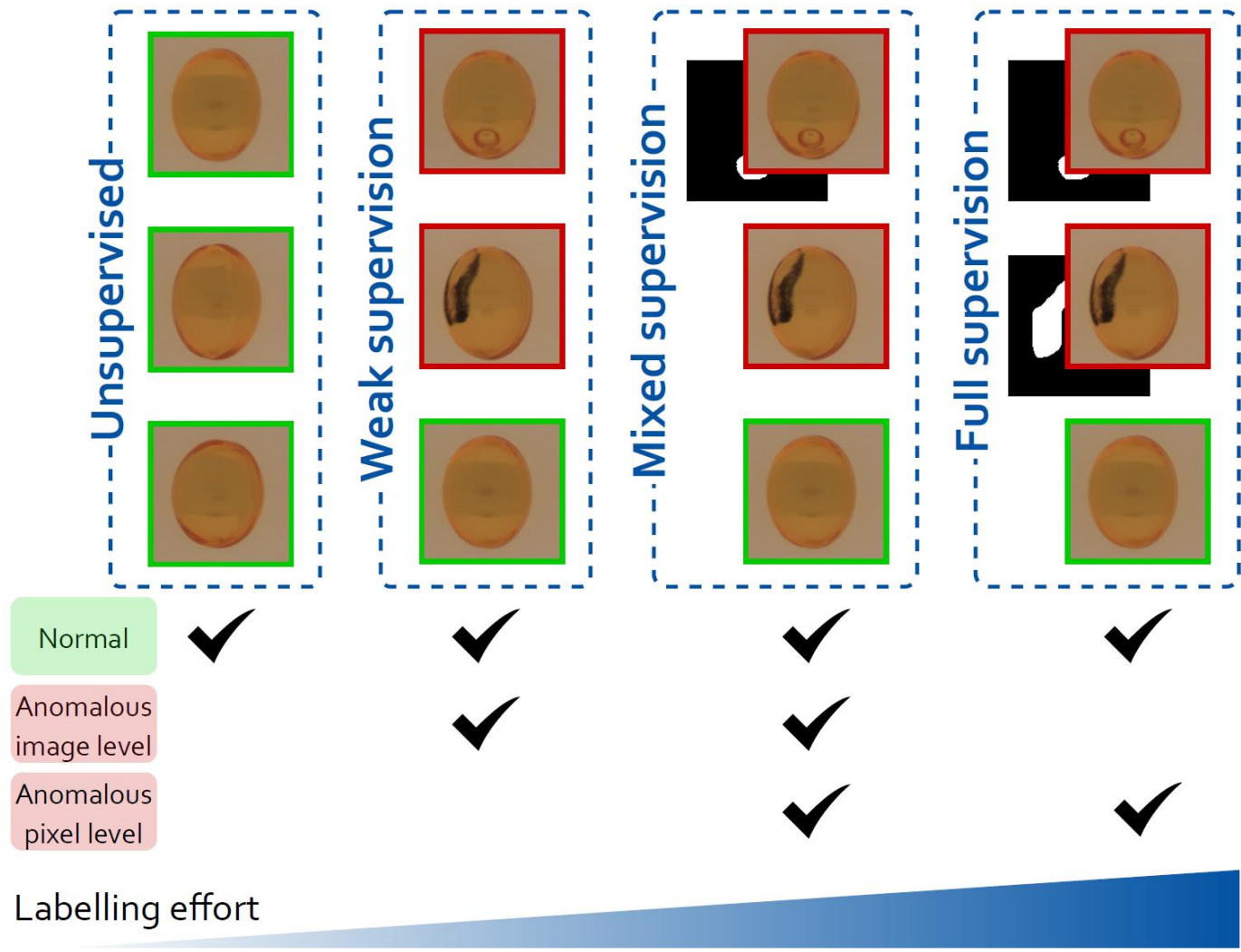


# Learning regimes

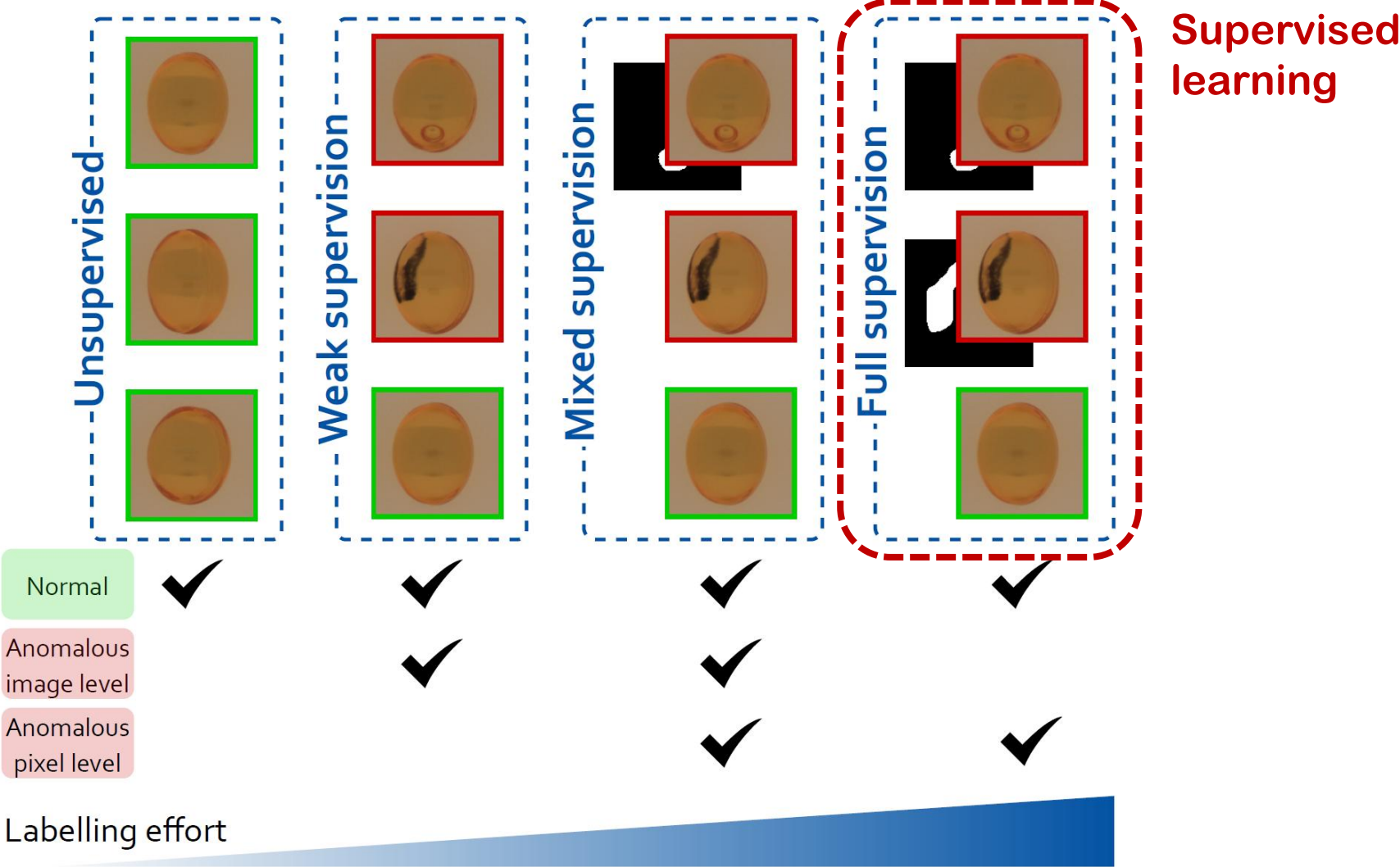
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# Learning regimes



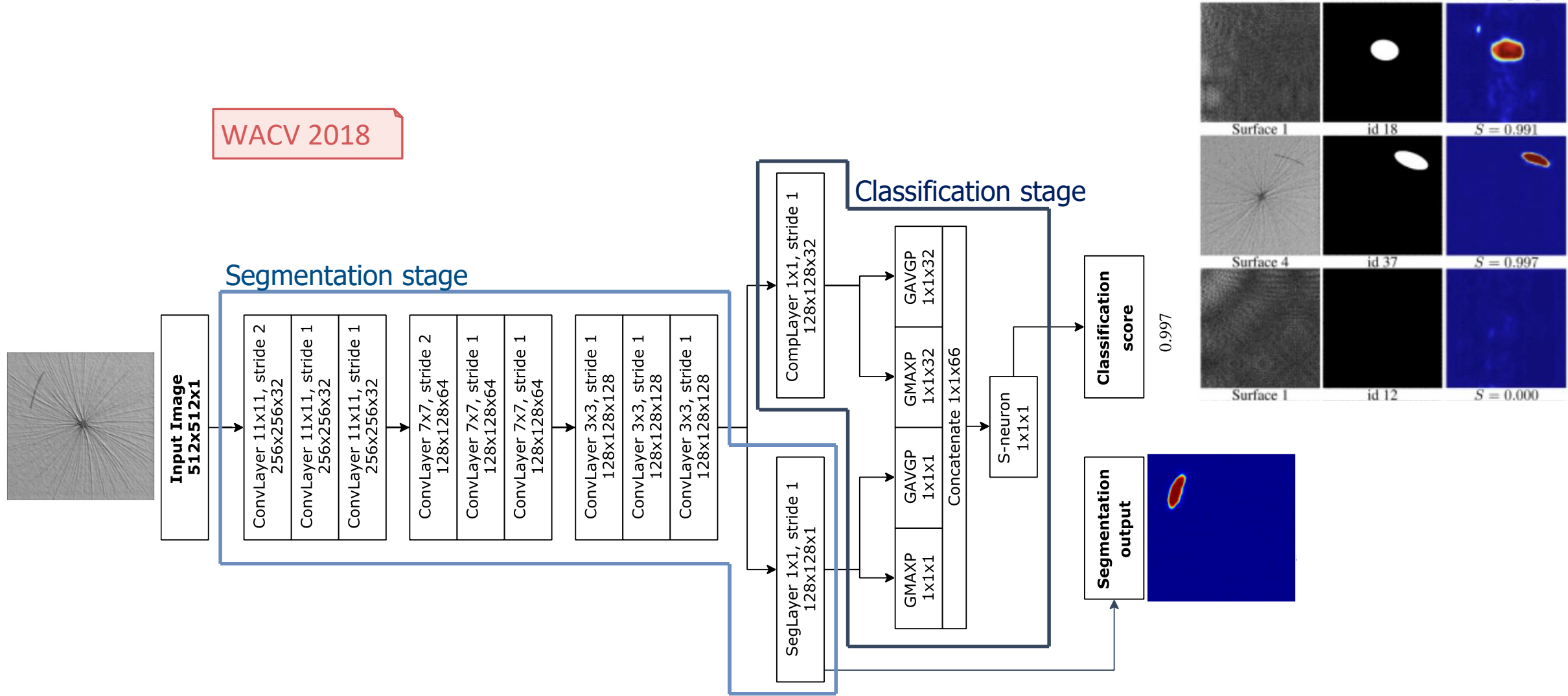
# Learning regimes – full supervision



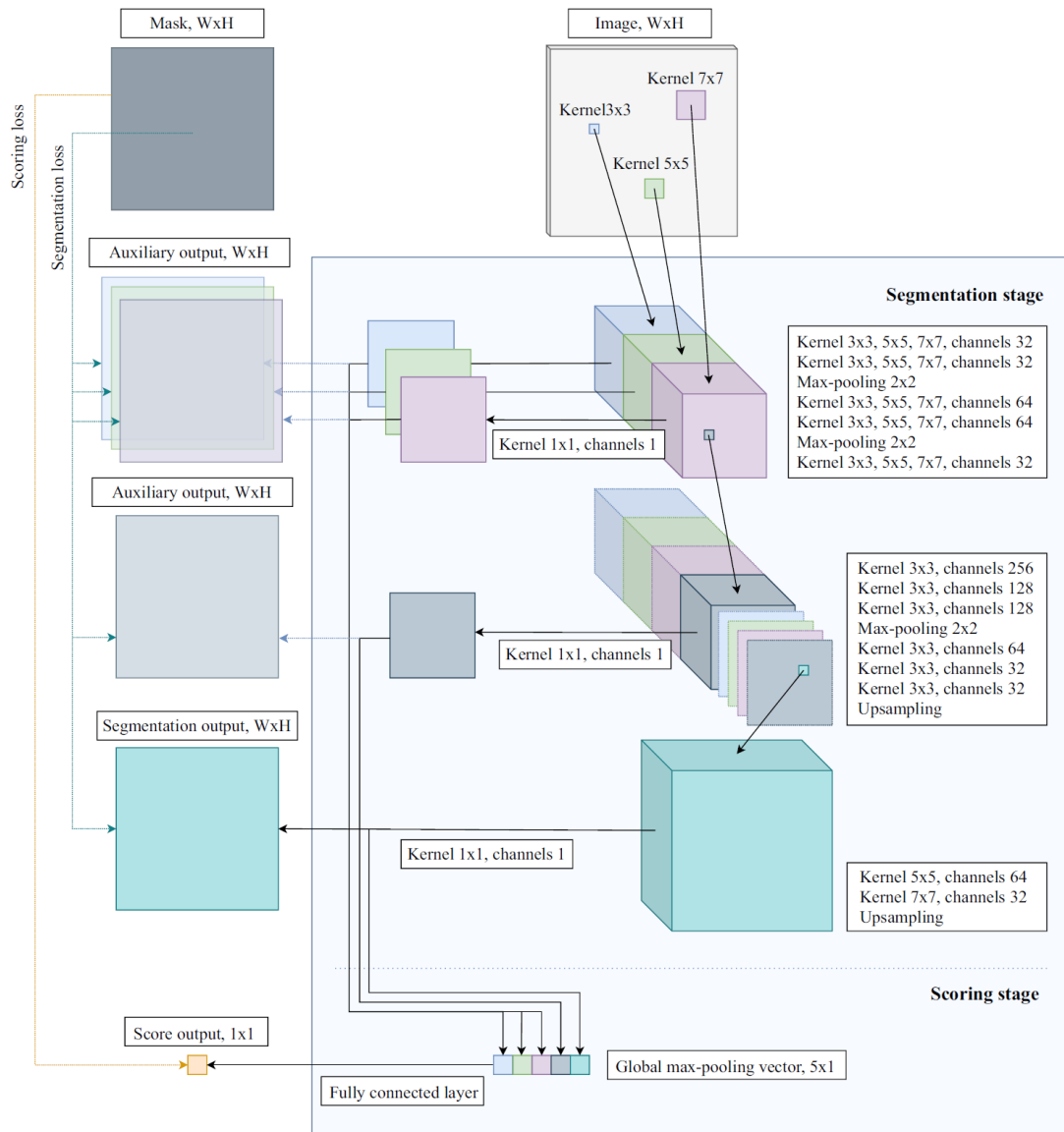
Supervised learning

# Supervised learning

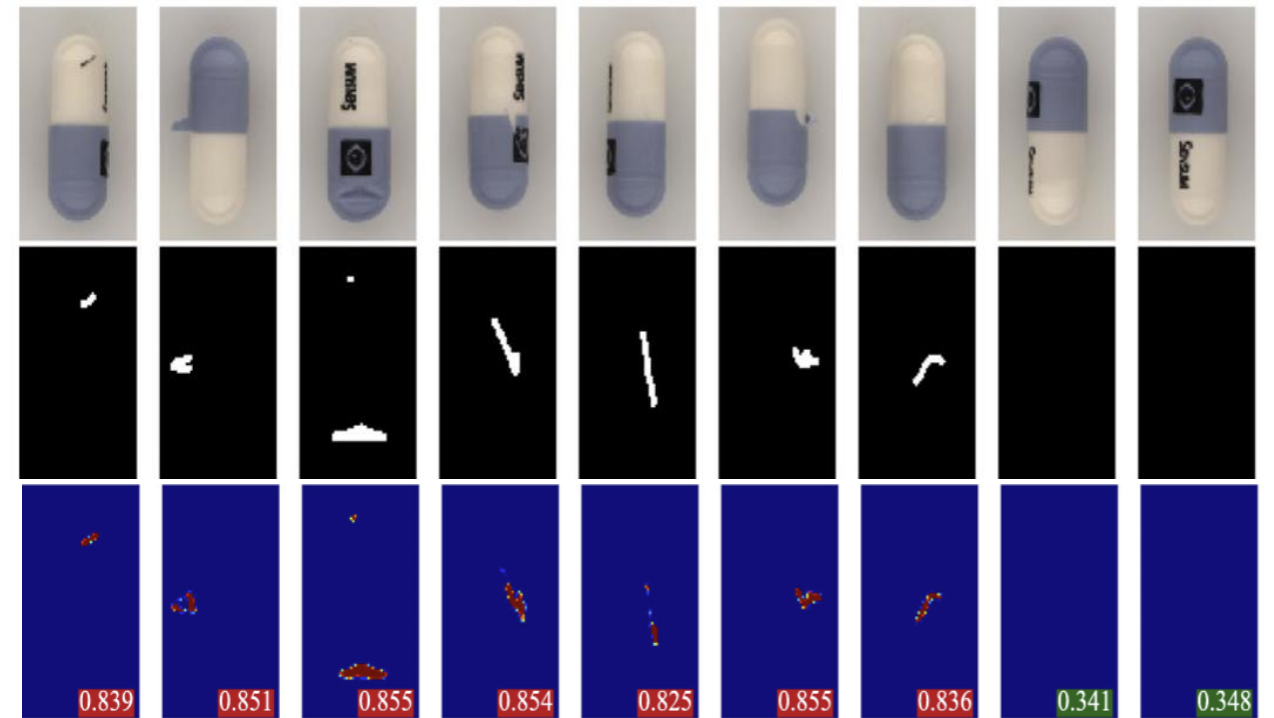
WACV 2018



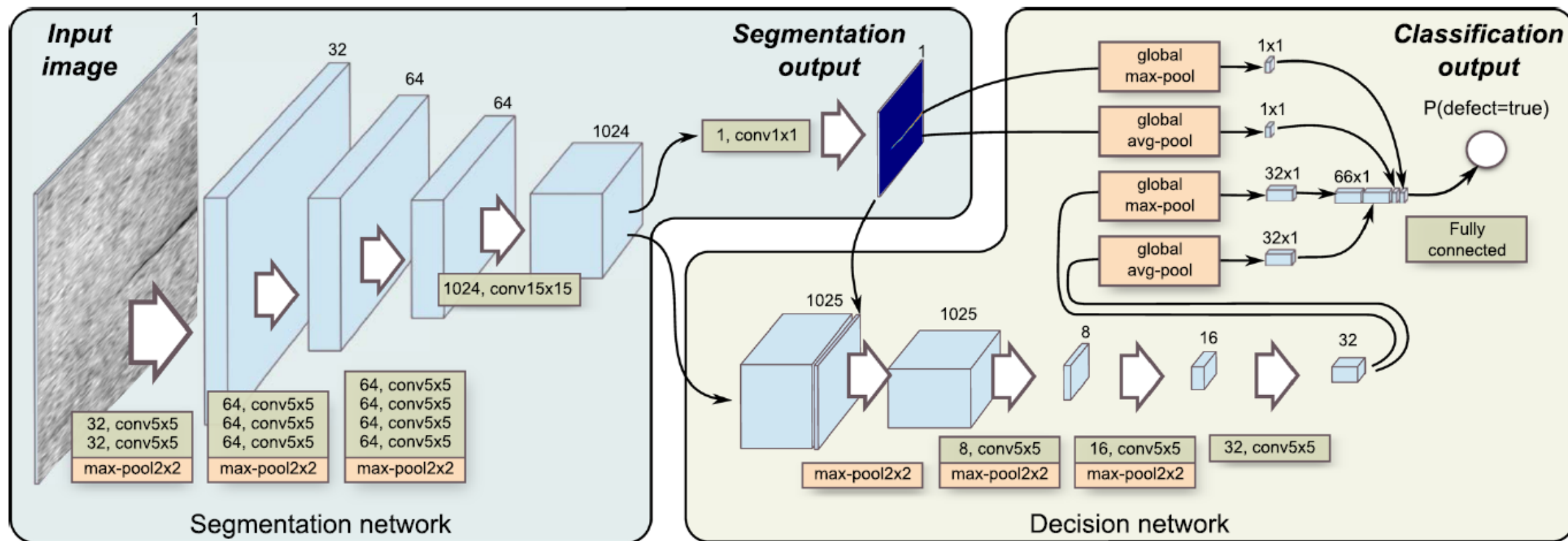
# Supervised learning - TriNet



NCAA 2021



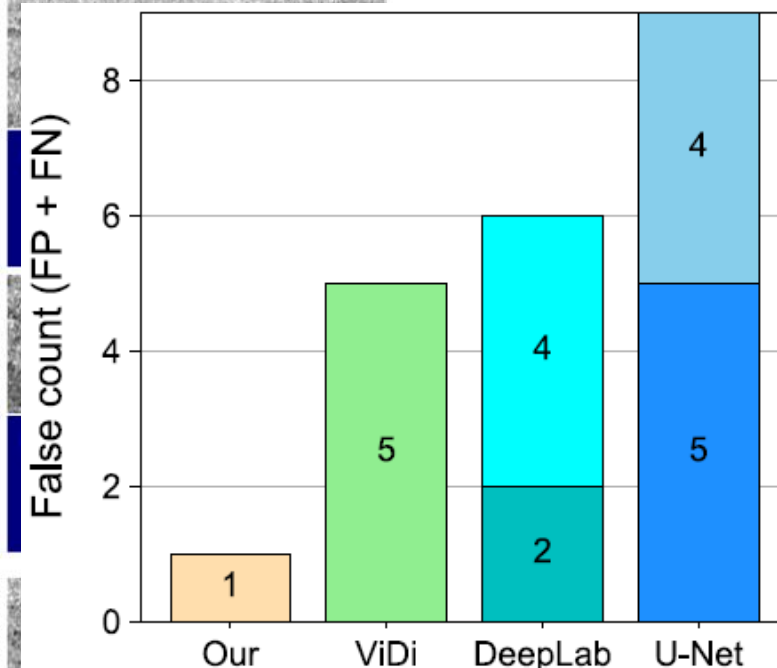
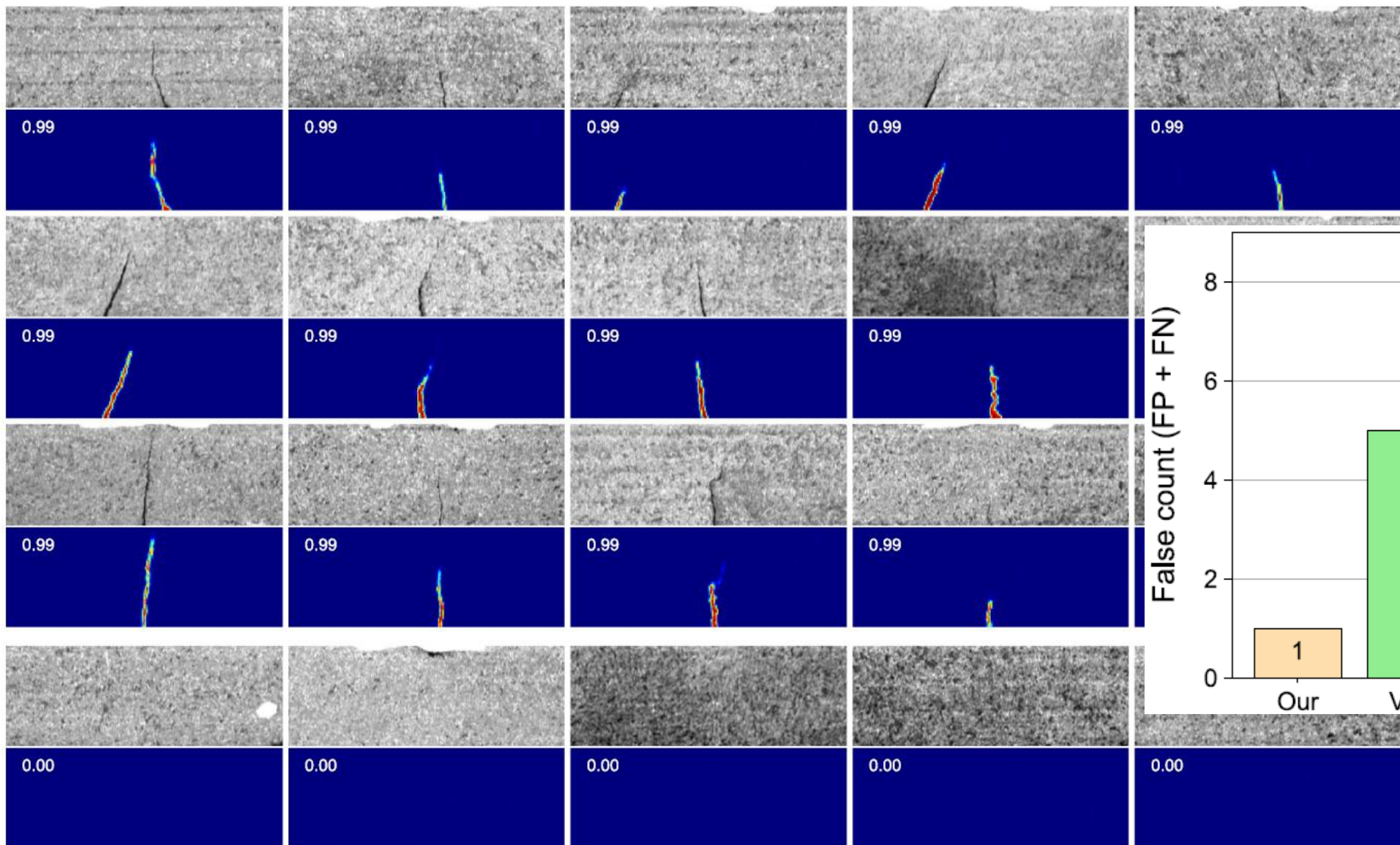
# Supervised learning - SegDecNet



ICVS 2019

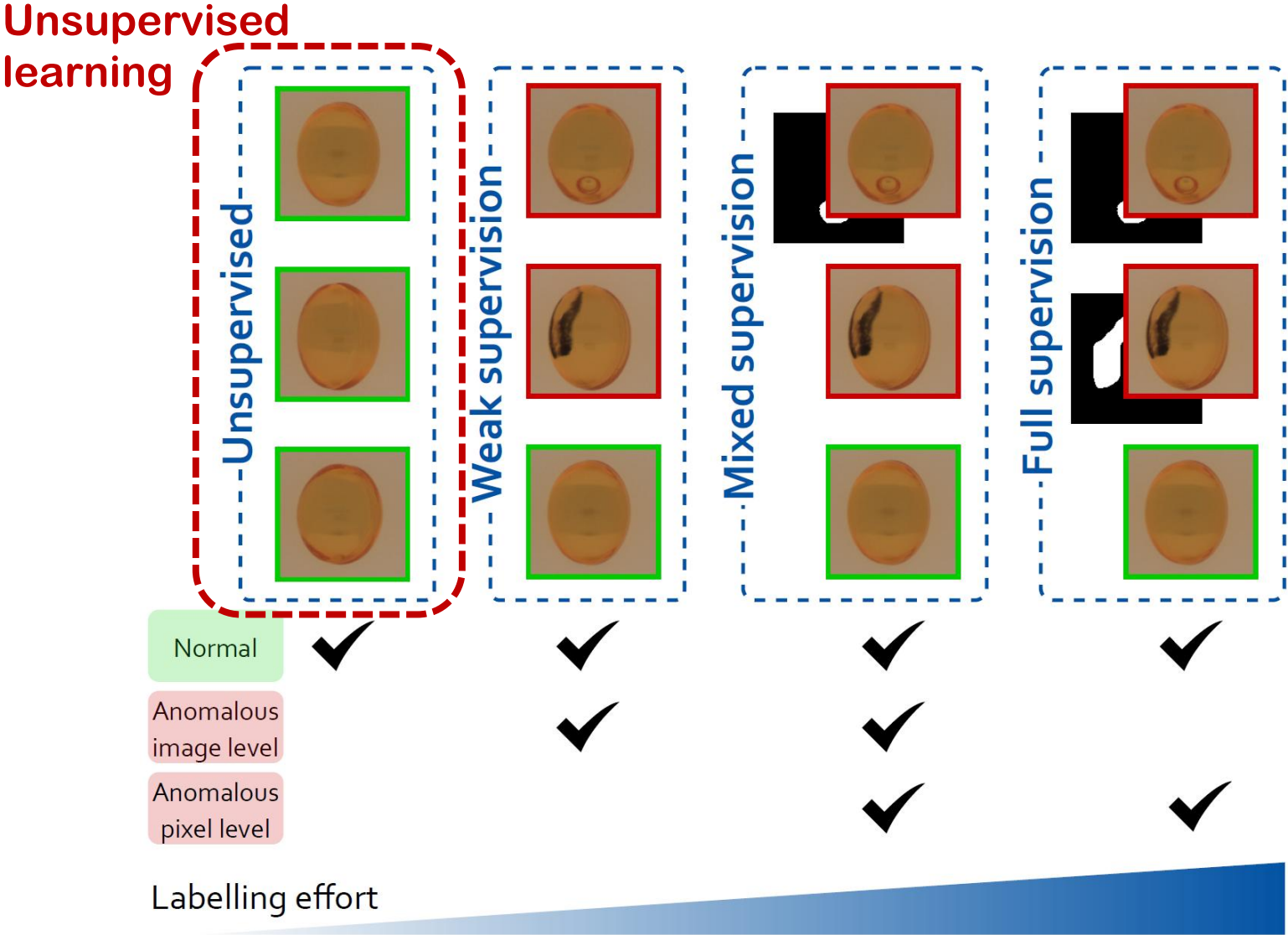
JIM 2020

# Supervised learning - SegDecNet



JIM 2020

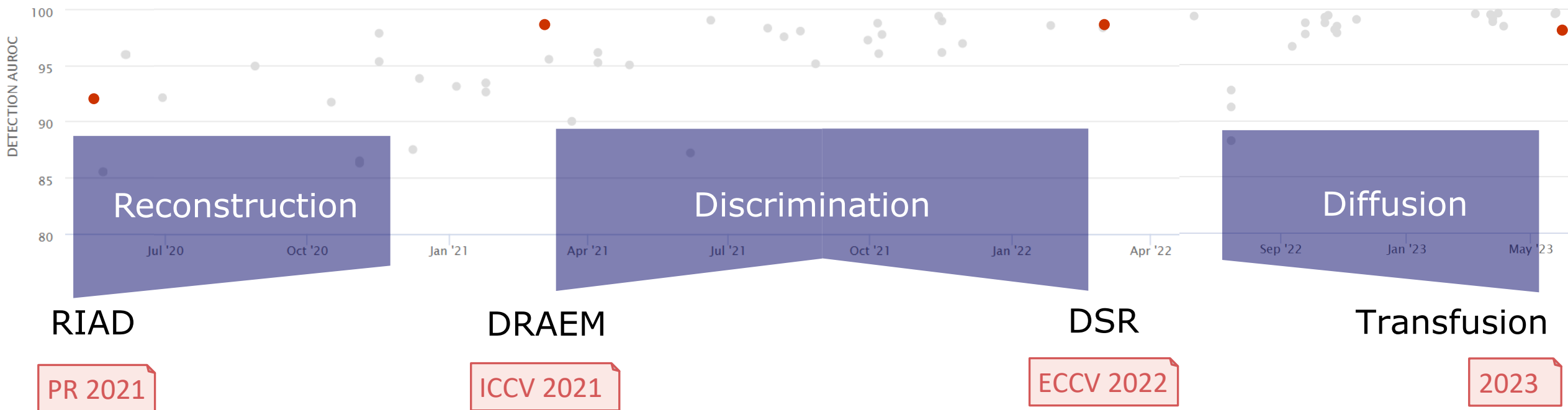
# Learning regimes – unsupervised learning



# Unsupervised learning

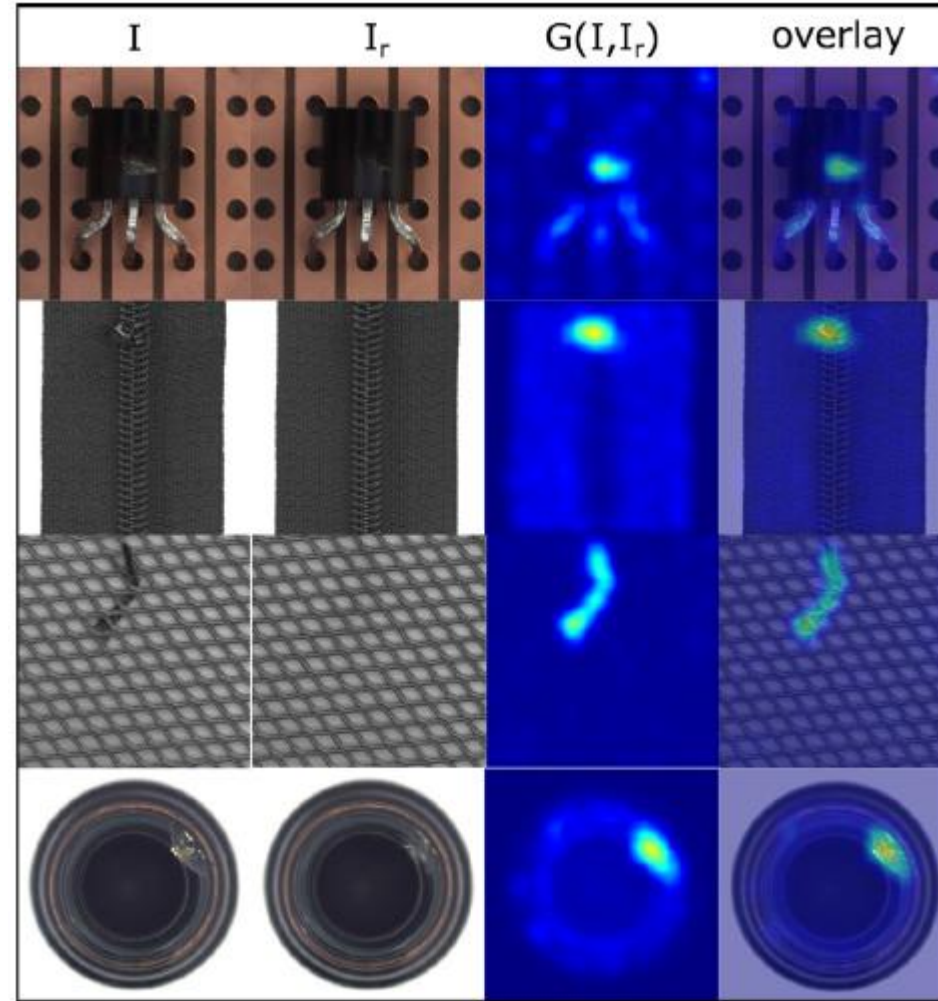
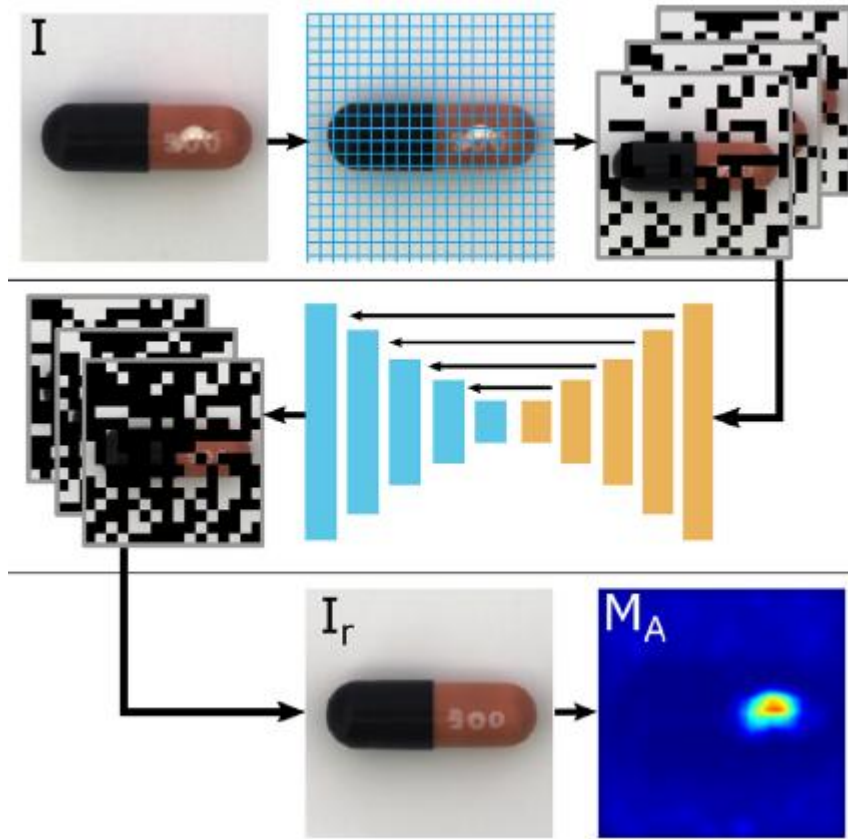
- Only defect-free images required
- Negative-class-only learning
- Detection AUROC on MVTec AD:

[paperswithcode.com]



# Unsupervised learning - RIAD

- Reconstructive approach

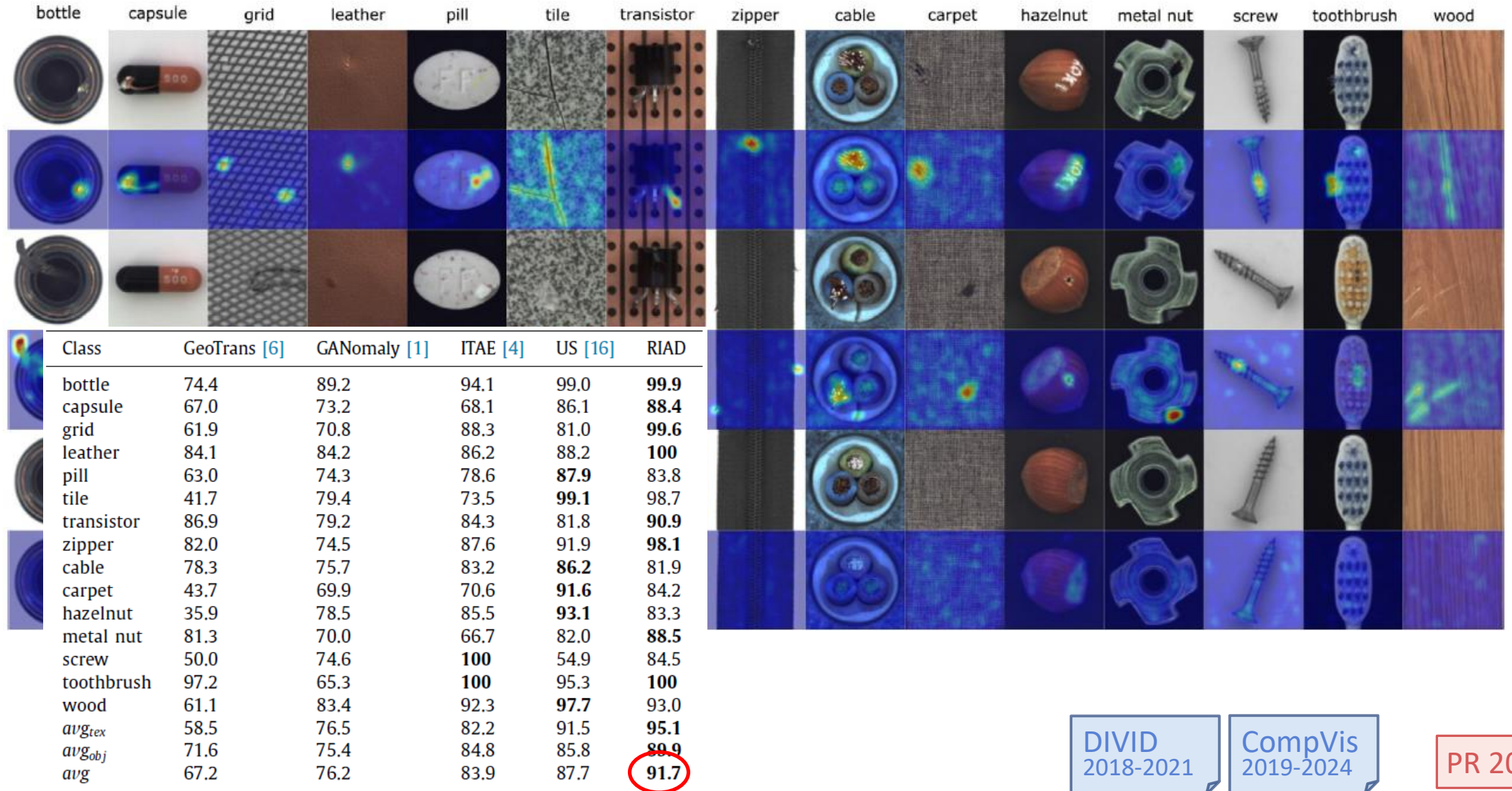


DIVID  
2018-2021

CompVis  
2019-2024

PR 2021

# Unsupervised learning - RIAD



DIVID  
2018-2021

CompVis  
2019-2024

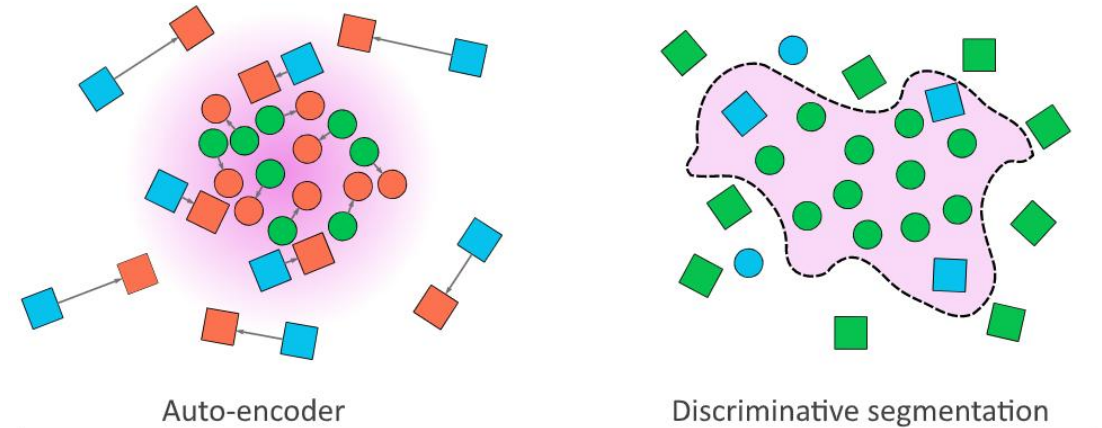
PR 2021

# Unsupervised learning - DRAEM

- Reconstructive models
  - Good approximation of data
  - Unsupervised learning
  - General, task-independent
  - Enable reconstruction and outlier detection
- Discriminative models
  - Supervised learning
  - Task-dependent
  - Compact representations
  - No reconstruction
  - Outlier detection as classification

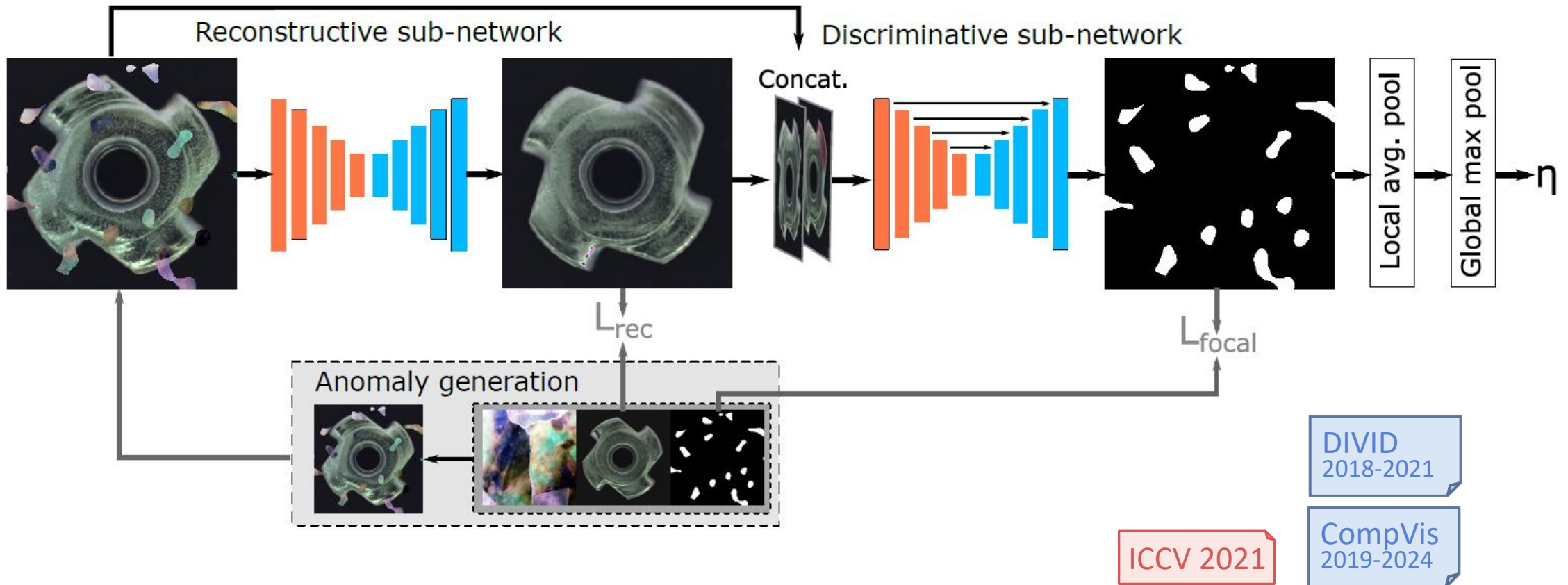
⇒ Combine reconstructive model and discriminative classifier

Standard approaches

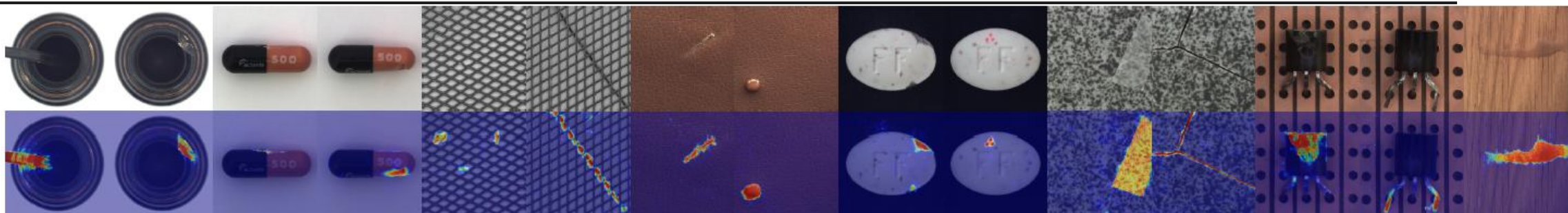


# Unsupervised learning - DRAEM

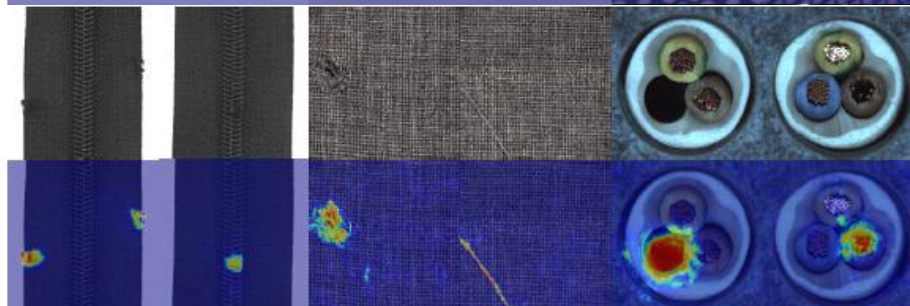
- Reconstructive and discriminative approach
- Generate synthetic anomalies



# Unsupervised learning - DRAEM



Ground Truth Bozic et al. [6] DRAEM Input Image



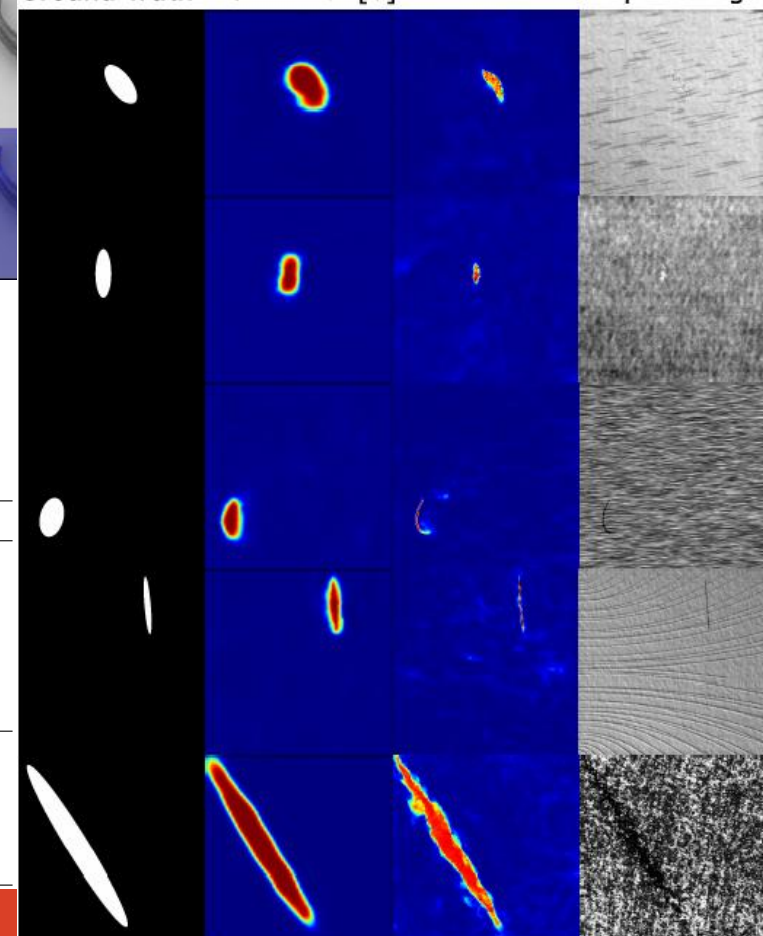
Class	[1]	[26]	[4]	[31]	[20]	[11]	DRAEM
bottle	79.4	98.3	99.0	99.9	<b>100</b>	99.9	99.2
capsule	72.1	68.7	86.1	88.4	92.3	91.3	<b>98.5</b>
grid	74.3	86.7	81.0	99.6	92.9	96.7	<b>99.9</b>
leather	80.8	94.4	88.2	<b>100</b>	<b>100</b>	<b>100</b>	<b>100</b>
pill	67.1	76.8	87.9	83.8	83.4	93.3	<b>98.9</b>
tile	72.0	96.1	99.1	98.7	97.4	98.1	<b>99.6</b>
transistor	80.8	79.4	81.8	90.9	95.9	<b>97.4</b>	93.1
zipper	74.4	78.1	91.9	98.1	97.9	90.3	<b>100</b>
cable	71.1	66.5	86.2	81.9	<b>94.0</b>	92.7	91.8
carpet	82.1	90.3	91.6	84.2	95.5	<b>99.8</b>	97.0
hazelnut	87.4	100	93.1	83.3	98.7	92.0	<b>100.0</b>
metal nut	69.4	81.5	82.0	88.5	93.1	<b>98.7</b>	<b>98.7</b>
screw	<b>100</b>	<b>100</b>	54.9	84.5	81.2	85.8	93.9
toothbrush	70.0	95.0	95.3	<b>100</b>	95.8	96.1	<b>100</b>
wood	92.0	97.9	97.7	93.0	97.6	<b>99.2</b>	99.1
avg	78.2	87.3	87.7	91.7	94.4	95.5	<b>98.0</b>

DIVID  
2018-2021

CompVis  
2019-2024

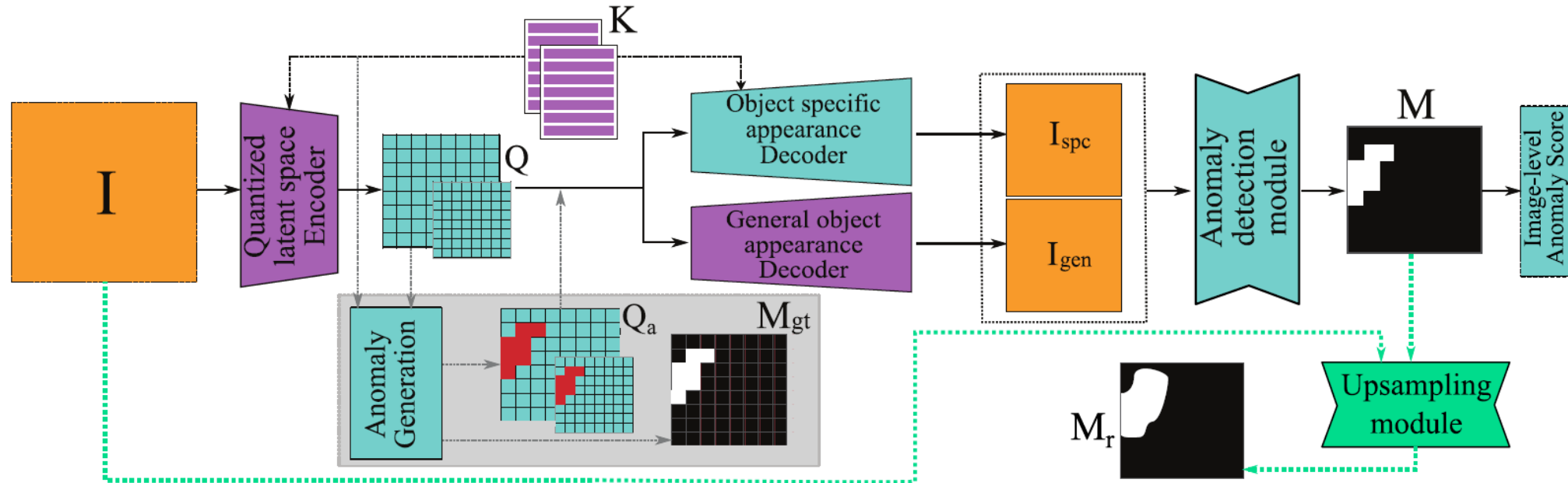
ICCV 2021

	Methods	AUROC	TPR	TNR	CA
Unsup.	RIAD [31]	78.6	79.2	69.1	70.4
	US [4]	72.5	72.6	65.3	66.2
	MAD [20]	82.4	78.7	85.7	66.2
	PaDim [11]	95.0	83.3	97.5	95.7
	DRAEM	<b>99.0</b>	<b>96.5</b>	<b>99.4</b>	<b>98.5</b>
Sup.	CADN [32]	-	-	-	89.1
	Rački <i>et al.</i> [19]	99.6	99.9	99.5	-
	Lin <i>et al.</i> [15]	99.0	99.4	99.9	-
	Božič <i>et al.</i> [6]	<b>100</b>	<b>100</b>	<b>100</b>	<b>100</b>



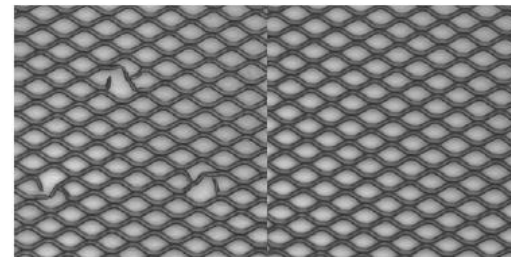
# Unsupervised learning - DSR

- Generate syntetic anomalies in the quantized feature space

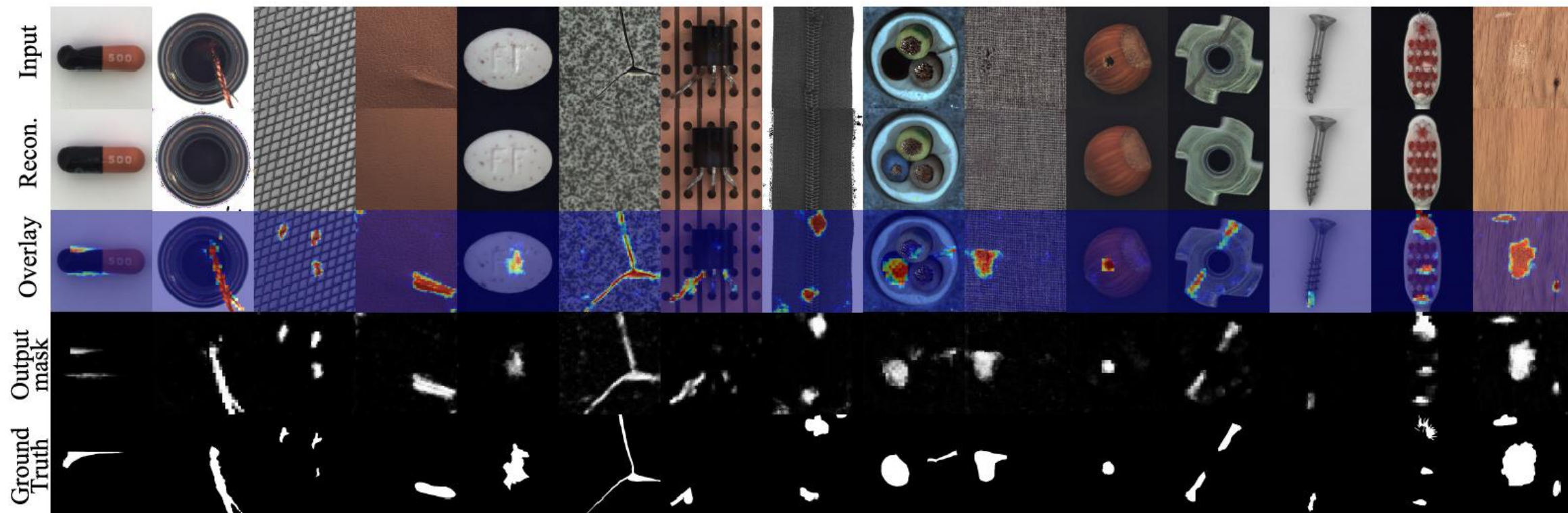


ECCV 2022

MV4.0  
2021-2024



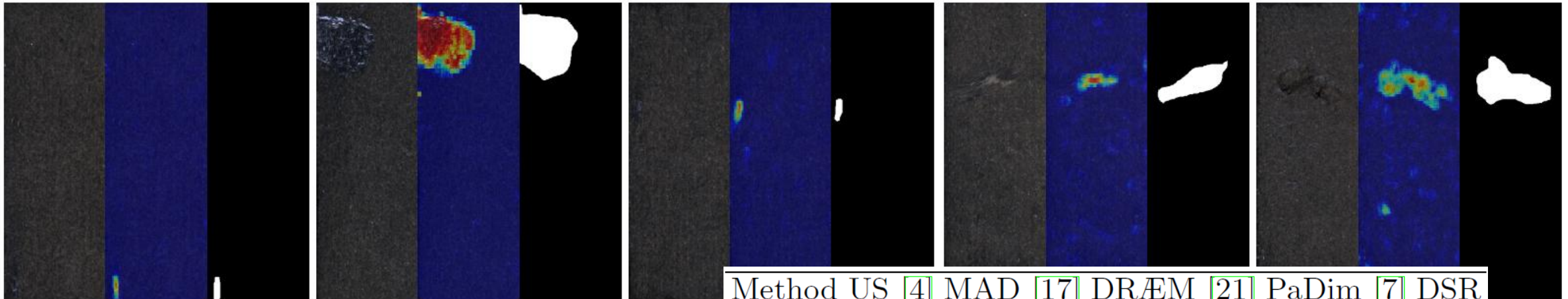
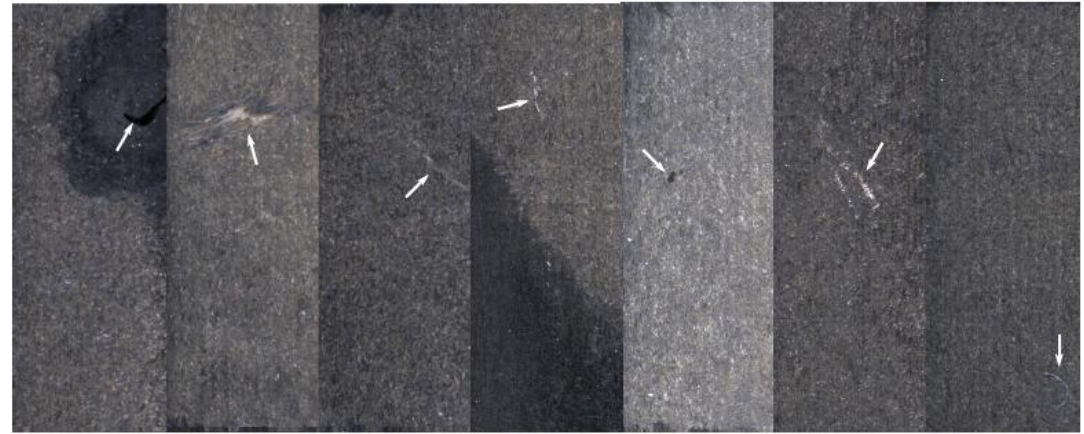
# Unsupervised learning - DSR



Method	bottle	capsule	grid	leather	pill	tile	trans.	zipper	cable	carpet	hazelnut m.	nut	screw	toothbrush	wood	average
[4]	99.0	86.1	81.0	88.2	87.9	99.1	81.8	91.9	86.2	91.6	93.1	82.0	54.9	95.3	97.7	87.7
[22]	99.9	88.4	99.6	<b>100</b>	83.8	98.7	90.9	98.1	81.9	84.2	83.3	88.5	84.5	<b>100</b>	93.0	91.7
[17]	<b>100</b>	92.3	92.9	<b>100</b>	83.3	97.4	95.9	97.9	<b>94.0</b>	95.5	98.7	93.1	81.2	95.8	97.6	94.4
[7]	99.8	91.5	95.7	<b>100</b>	94.4	97.4	<b>97.8</b>	90.9	92.2	99.9	93.3	99.2	84.4	97.2	98.8	95.5
[11]	98.2	98.2	<b>100</b>	<b>100</b>	94.9	94.6	96.1	99.9	81.2	93.9	98.3	<b>99.9</b>	88.7	99.4	<b>99.1</b>	96.1
[21]	99.2	<b>98.5</b>	99.9	<b>100</b>	<b>98.9</b>	99.6	93.1	<b>100</b>	91.8	97.0	<b>100</b>	98.7	93.9	<b>100</b>	<b>99.1</b>	98.0
<b>DSR</b>	<b>100</b>	98.1	<b>100</b>	<b>100</b>	97.5	<b>100</b>	<b>97.8</b>	<b>100</b>	93.8	<b>100</b>	95.6	98.5	<b>96.2</b>	99.7	96.3	<b>98.2</b>

# Unsupervised learning - DSR

- Results on KSDD2



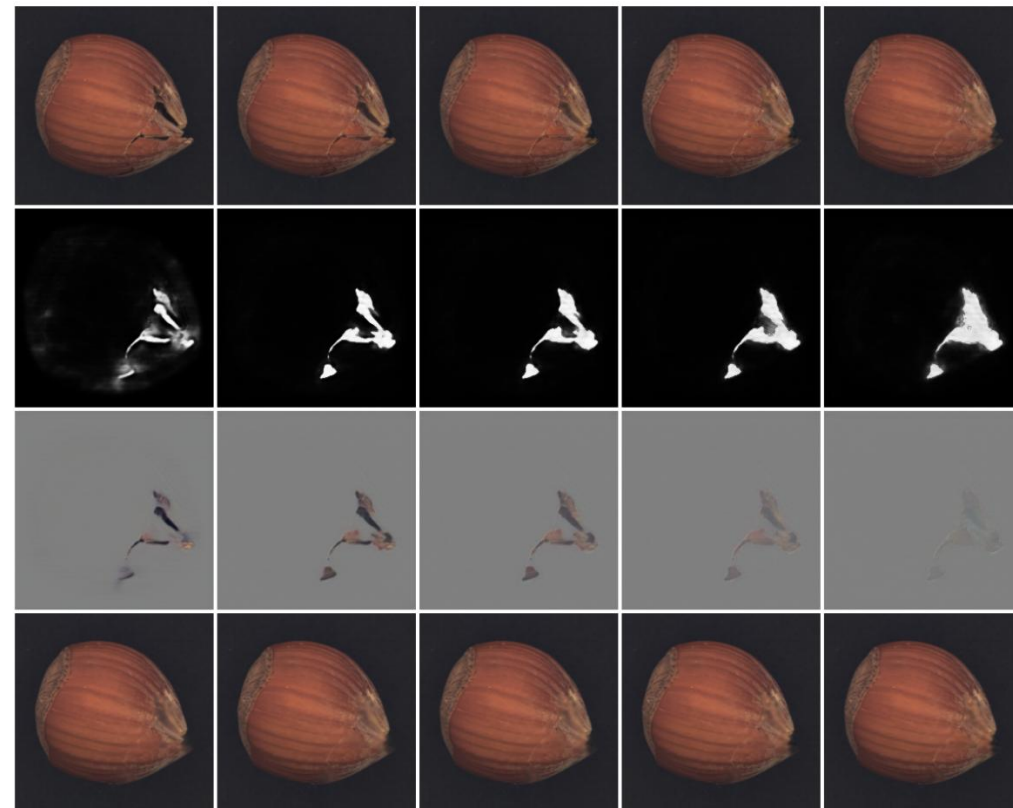
Method	US [4]	MAD [17]	DRÆM [21]	PaDim [7]	DSR
$AP_{det}$	65.3	79.3	77.8	55.6	<b>87.2</b>
$AP_{loc}$	-	-	42.4	45.3	<b>61.4</b>

# Unsupervised learning - Transfusion

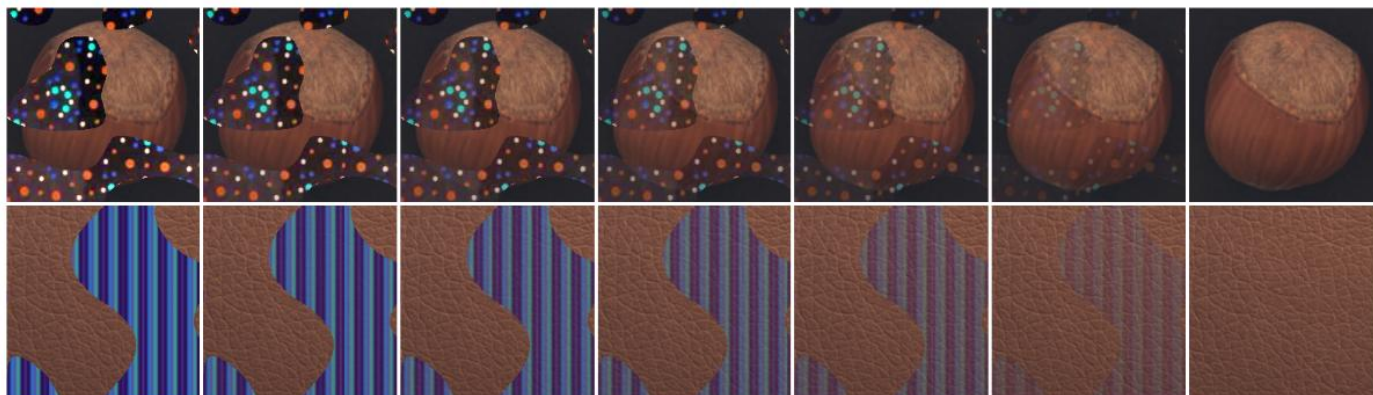
- TRANSPARENT diffUSION
- Using Diffusion model estimate
  - Anomaly mask
  - Anomaly
  - Normal image

MV4.0  
2021-2024

ECCV 2024



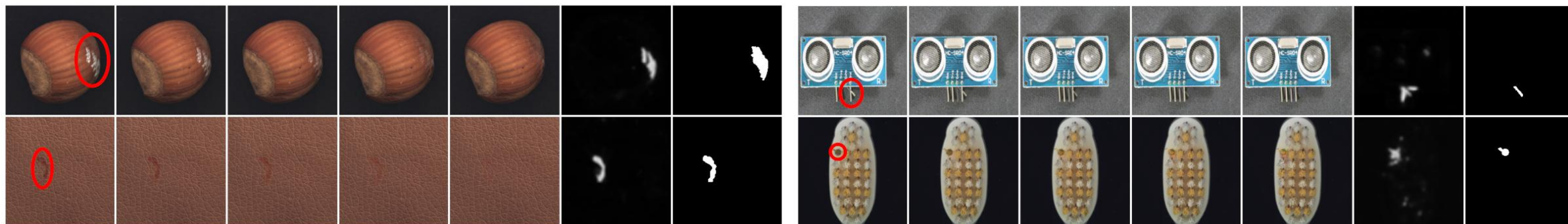
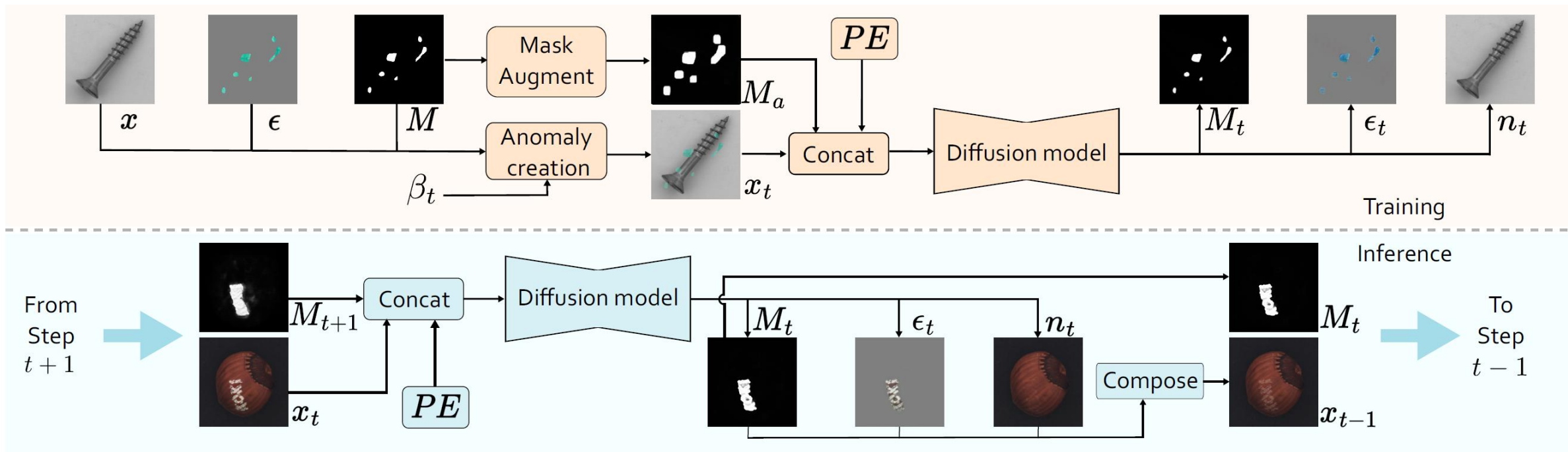
Synthetic anomalies



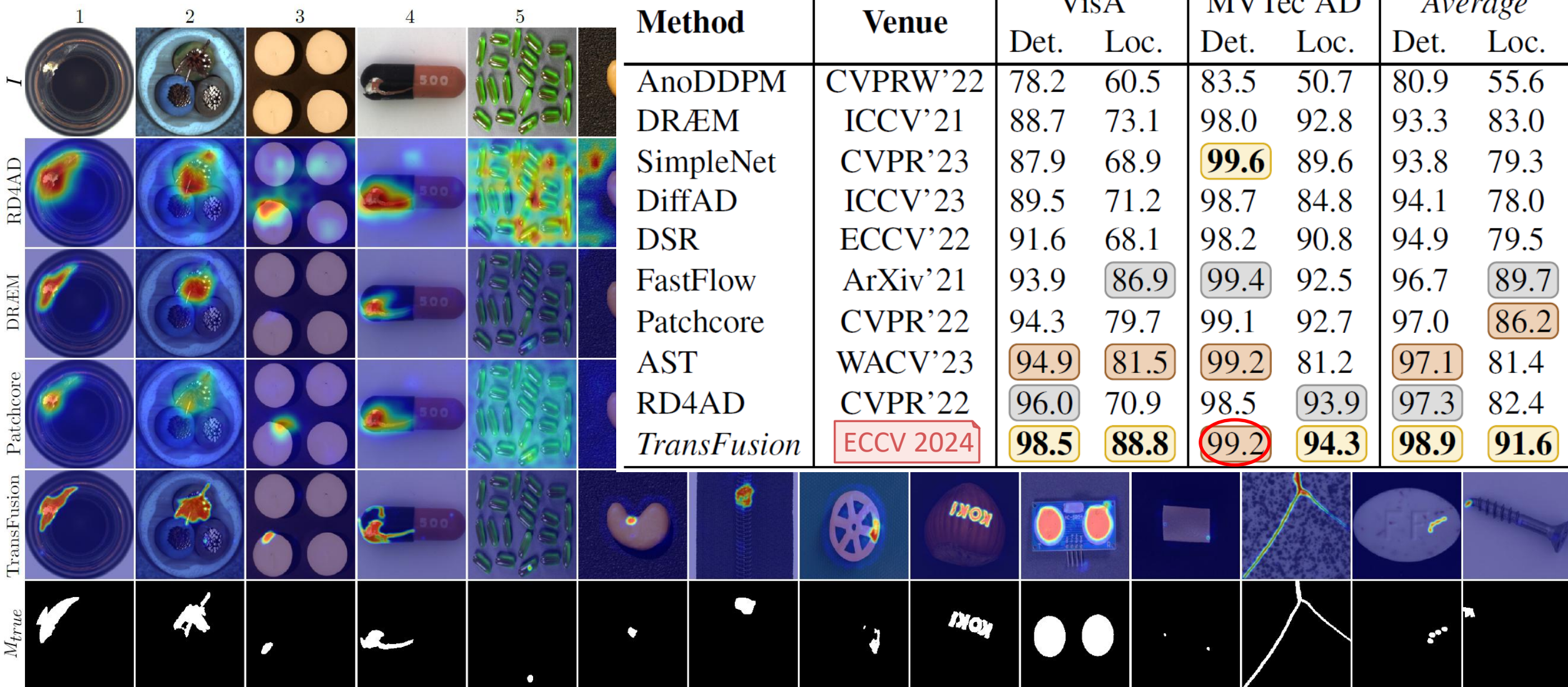
Opaque  Transparent

$$x_{t-1} = x_t - (\beta_t - \beta_{t-1})(M_t \odot \epsilon_t) + (\beta_t - \beta_{t-1})(M_t \odot \hat{x}_0^{(t)})$$

# Unsupervised learning - Transfusion

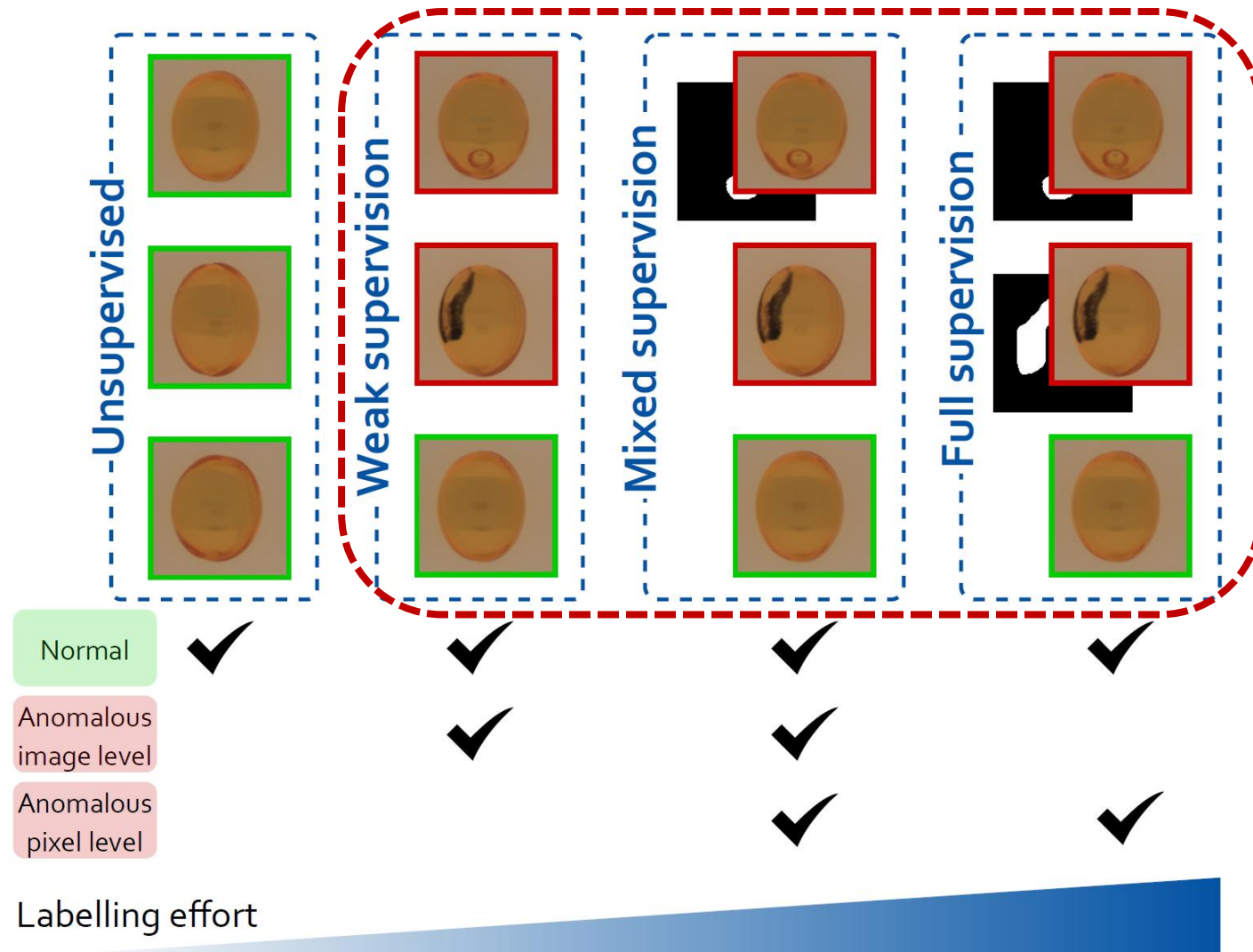


# Unsupervised learning - Transfusion



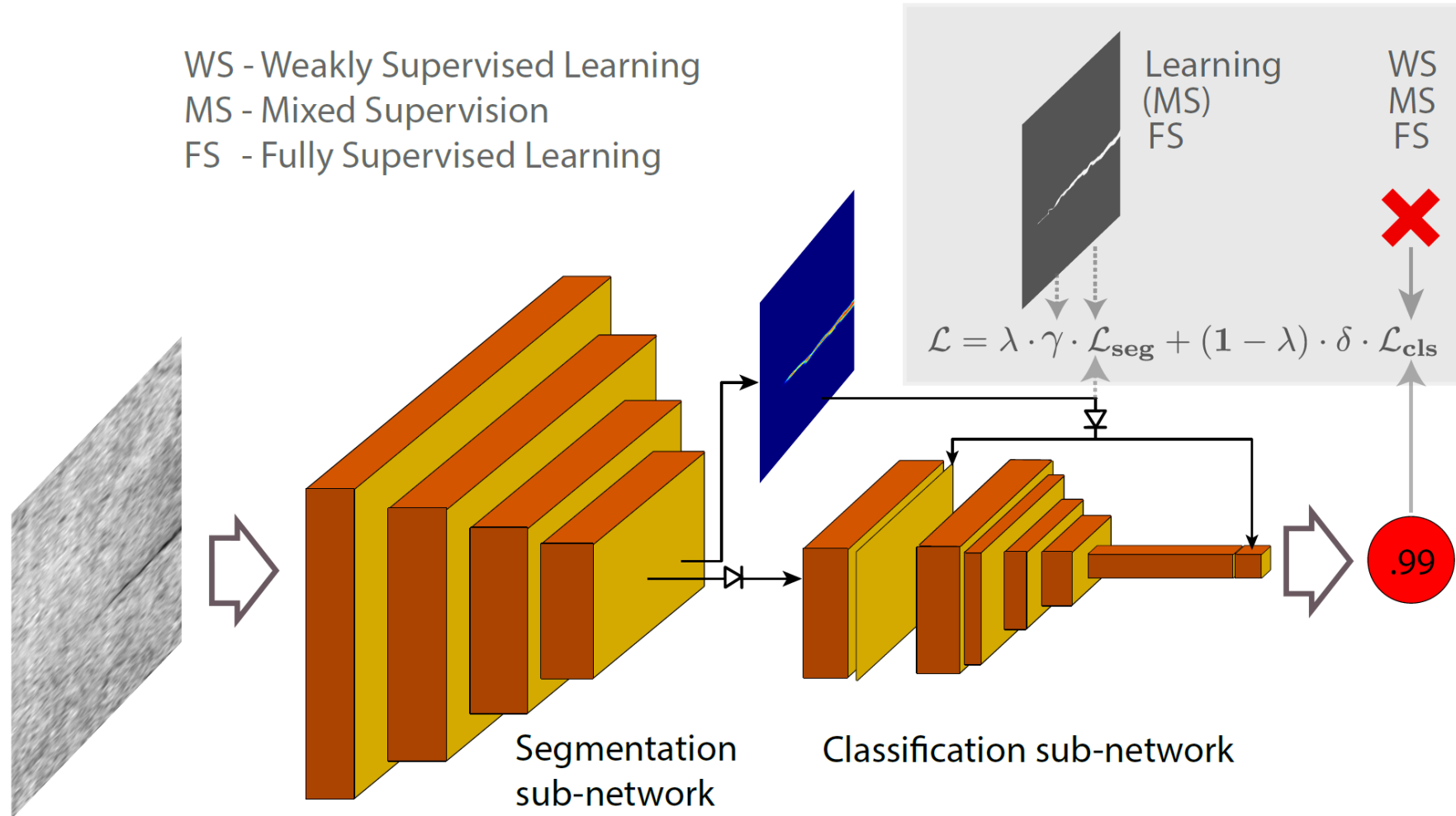
# Learning regimes

Mixed supervision - from fully supervised to weakly supervised learning



# Learning with mixed supervision

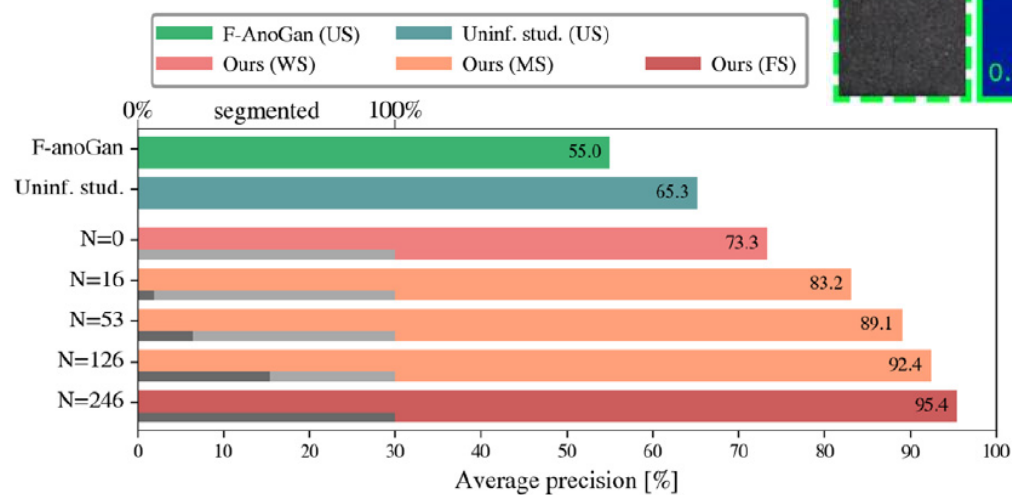
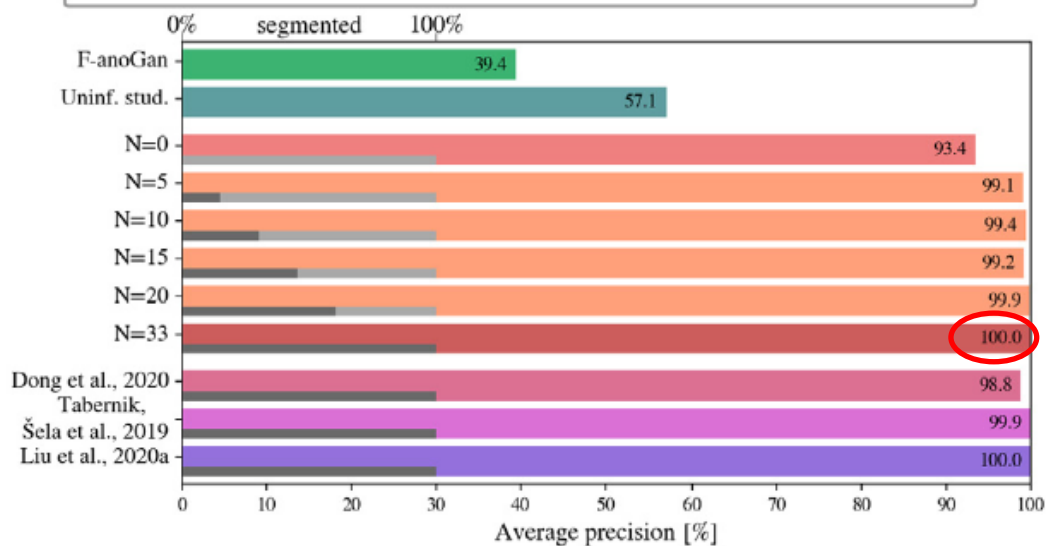
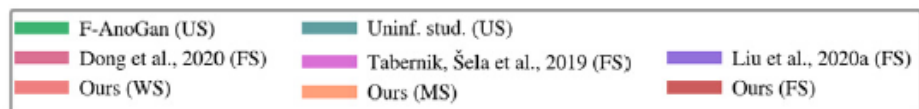
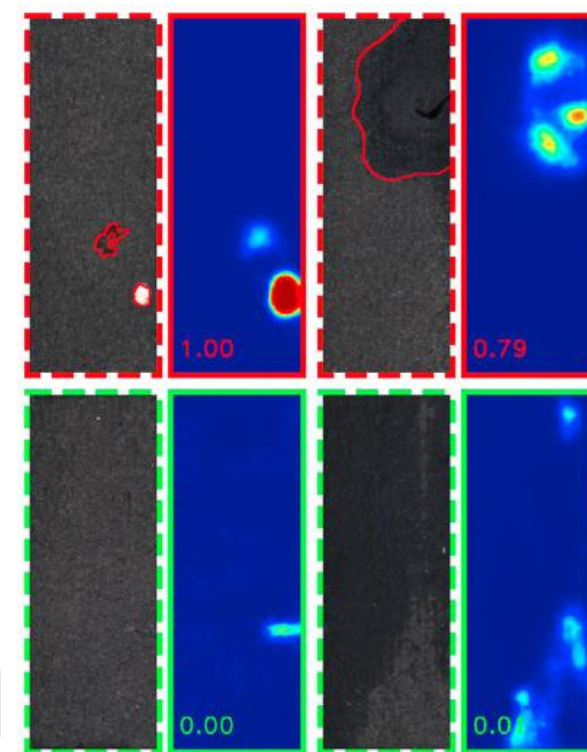
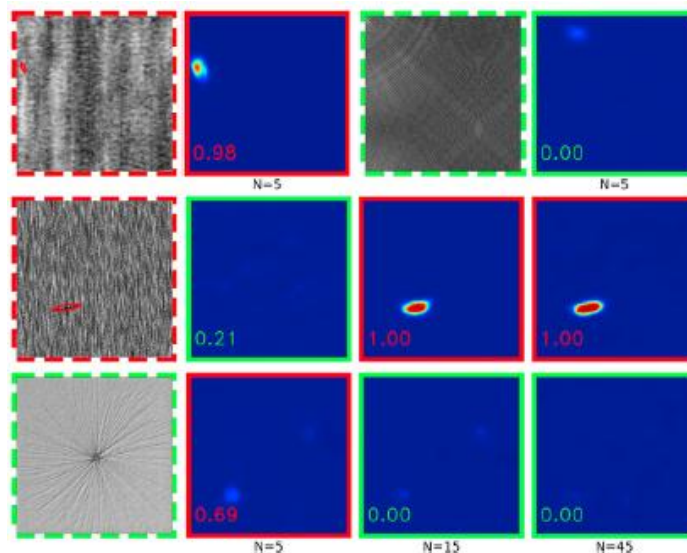
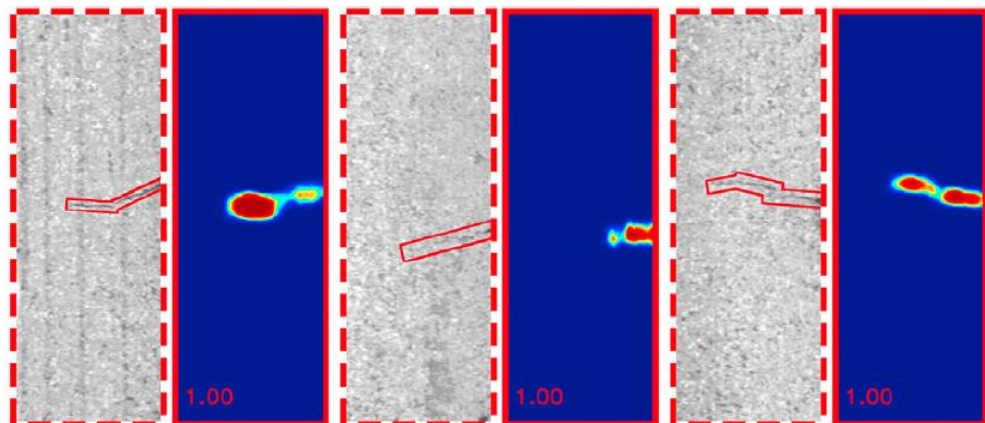
WS - Weakly Supervised Learning  
MS - Mixed Supervision  
FS - Fully Supervised Learning



DIVID  
2018-2021

COMIND 2021

# From supervised to weakly supervised learning

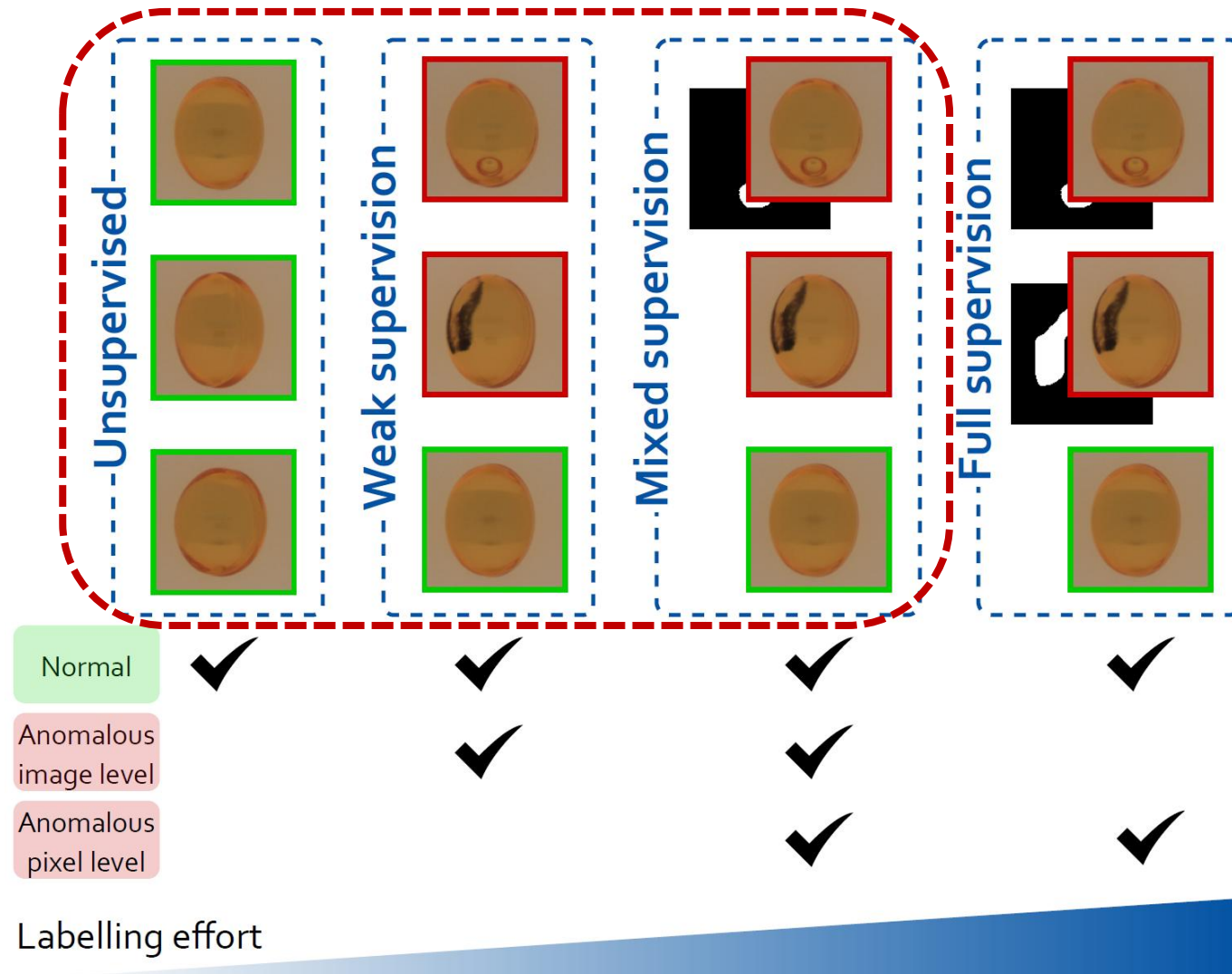


DIVID  
2018-2021

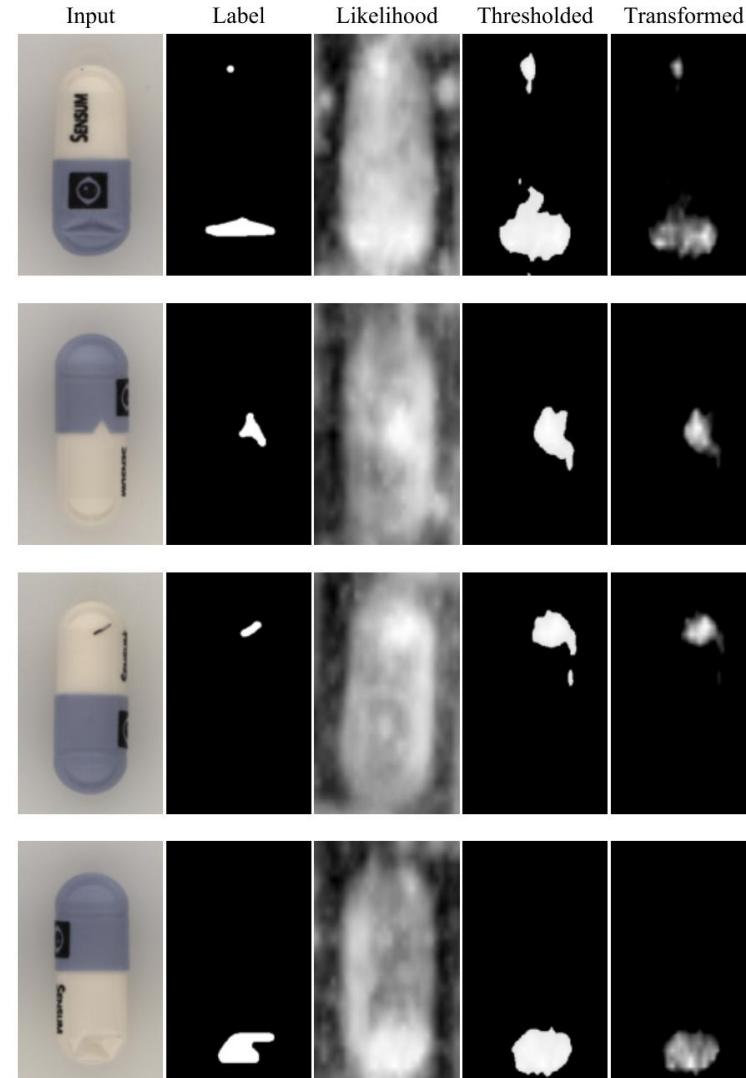
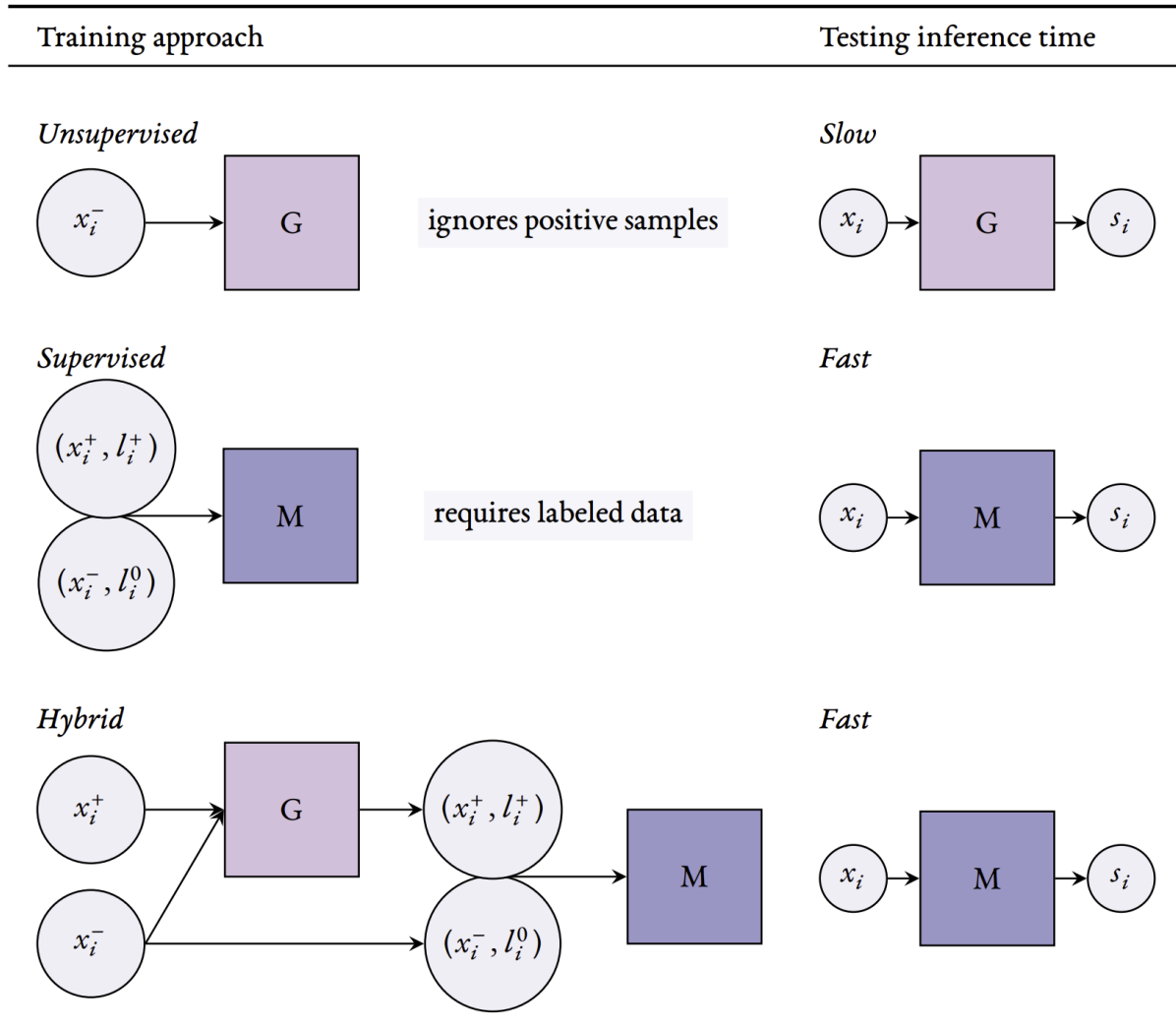
COMIND 2021

# Learning regimes

## Mixed supervision - from unsupervised to supervised learning



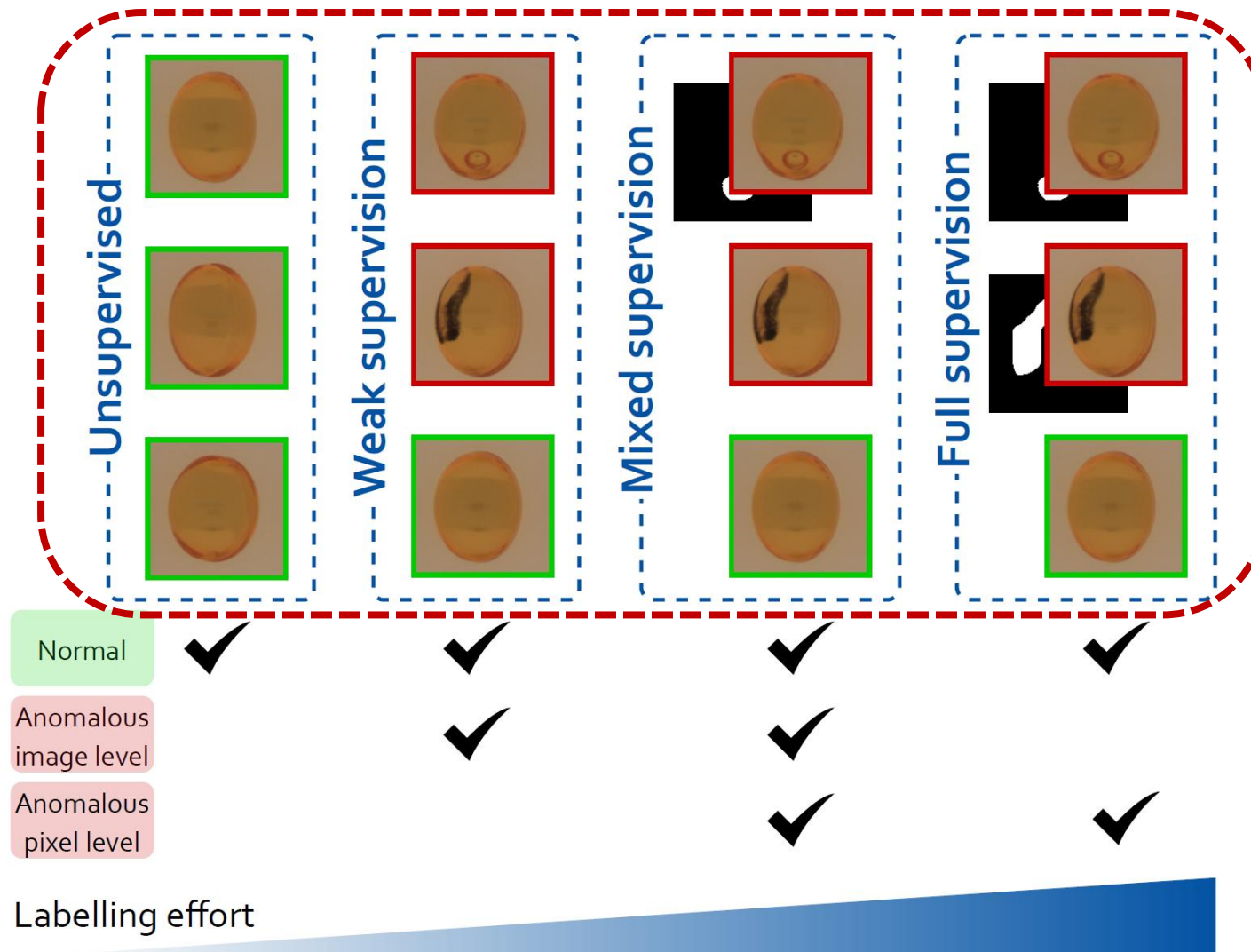
# Learning with mixed supervision



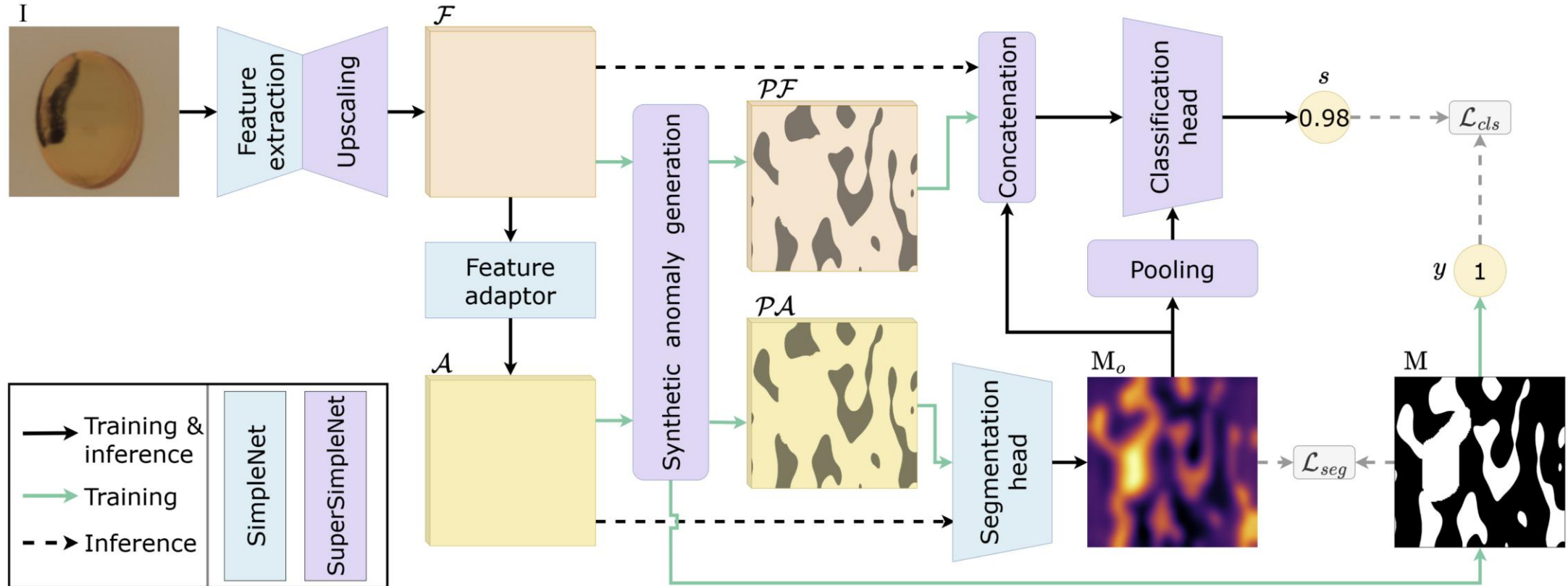
QCAV 2023

# Learning regimes

## All learning regimes



# SuperSimpleNet



[3] Z. Liu, Y. Zhou, Y. Xu, Z. Wang, SimpleNet: A Simple Network for Image Anomaly Detection and Localization, CVPR 2023.

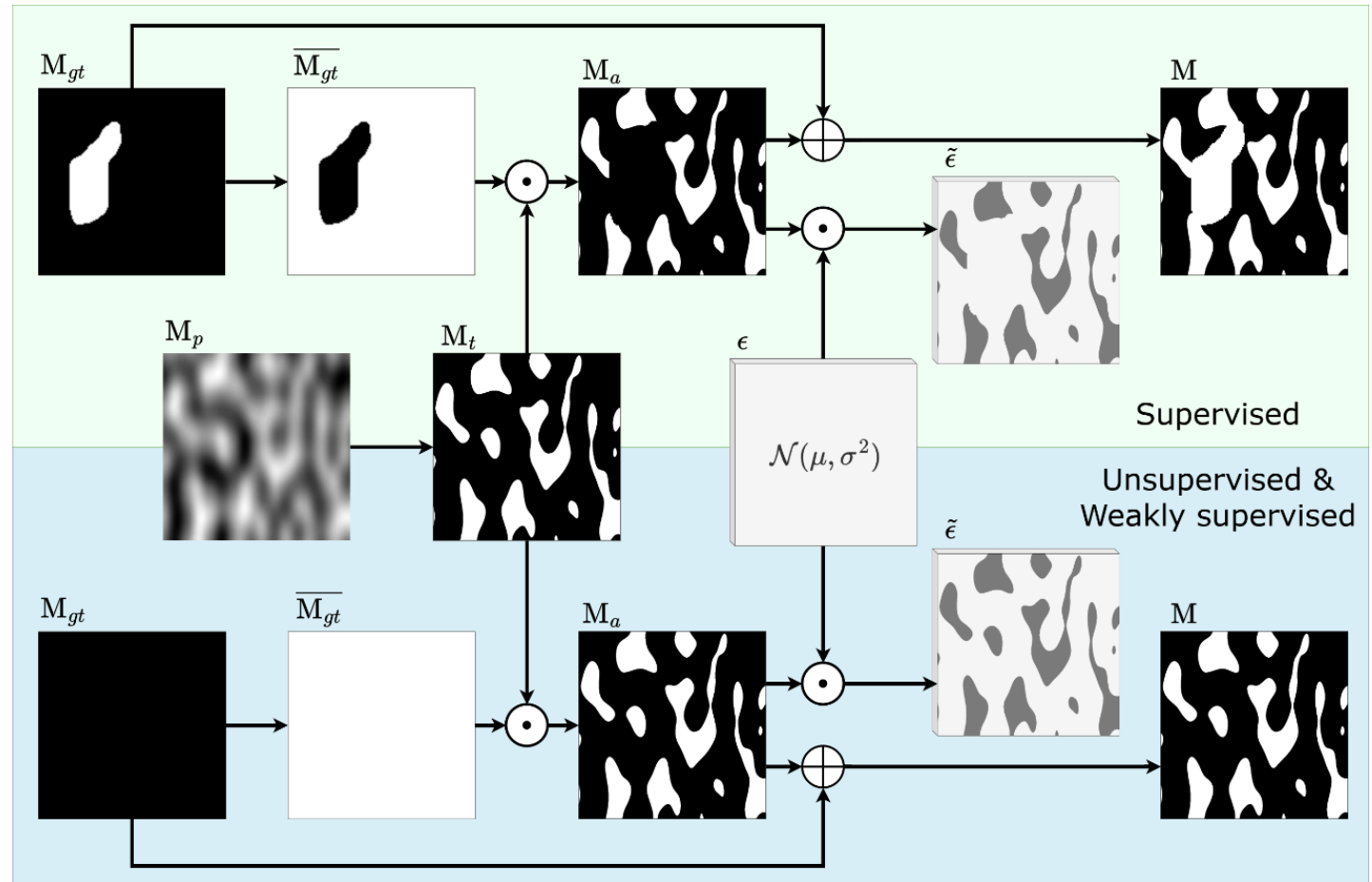
[4] B. Rolih, M. Fučka D. Skočaj, No Label Left Behind: A Unified Surface Defect Detection Model for all Supervision Regimes, JIM, 2024.

MV4.0  
2021-2024

JIM 2025

# Anomaly generation

- True & synthetic anomalies
- Perlin noise
- Gaussian noise
- Label
  - Image level
  - Pixel level
- Weakly supervised
- Unsupervised



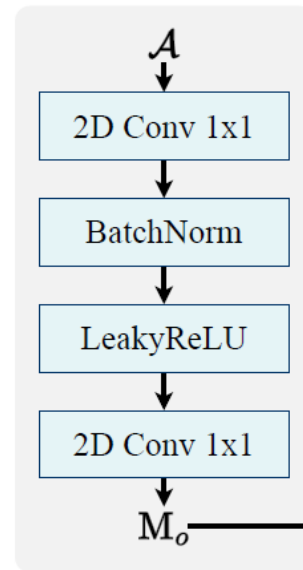
# Segmentation-detection module

- Segmentation head
- Classification head
  - Capturing global context
  - Detection of small defects
  - Enables mixed supervision

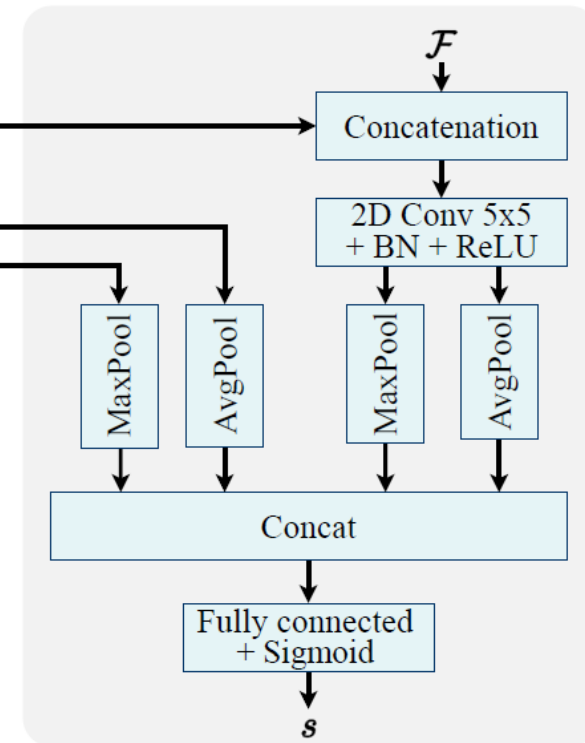
$$\mathcal{L}_{seg} = \mathcal{L}_{1t} + \mathcal{L}_{foc}$$

$$\mathcal{L}_{cls} = \mathcal{L}_{foc}$$

Segmentation head



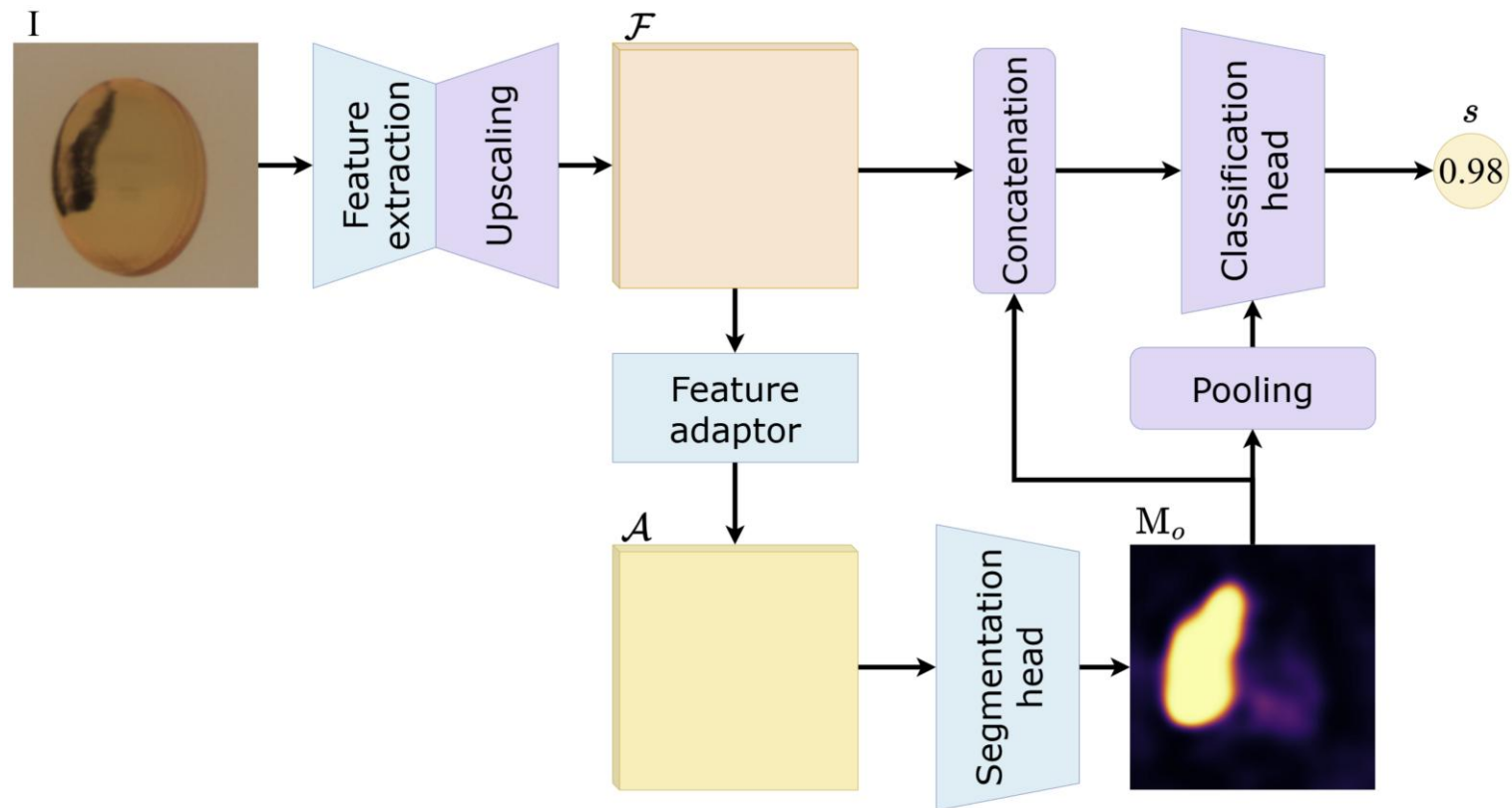
Classification head



$$\mathcal{L} = \gamma \cdot \mathcal{L}_{seg} + \mathcal{L}_{cls}$$

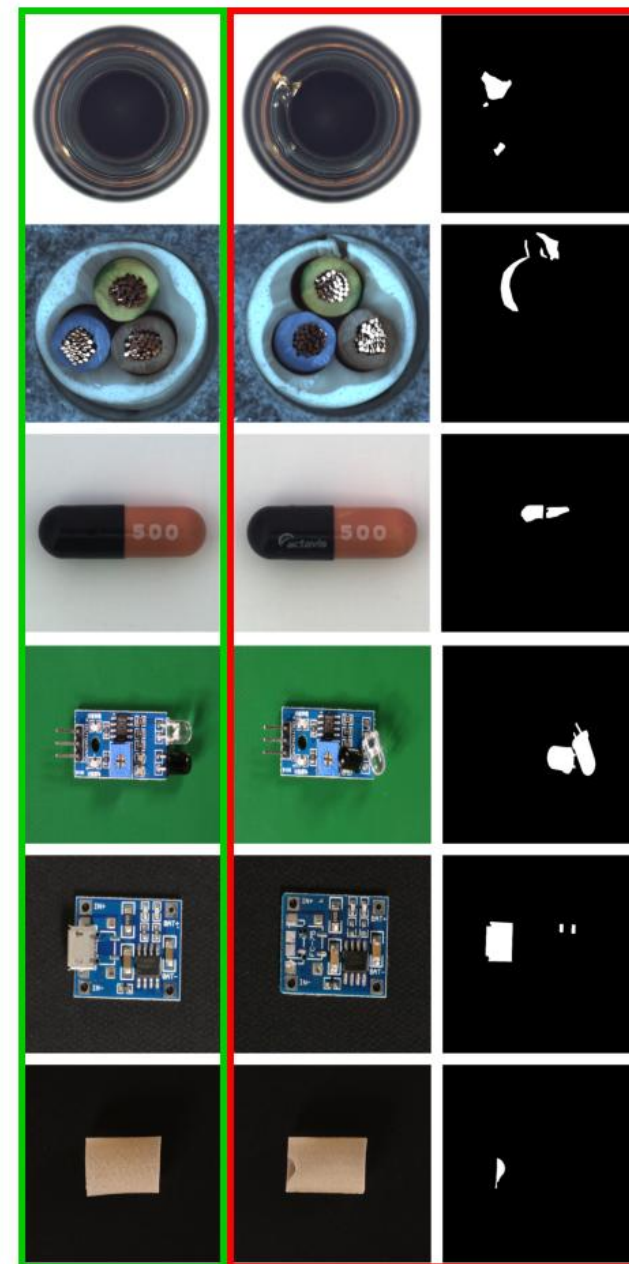
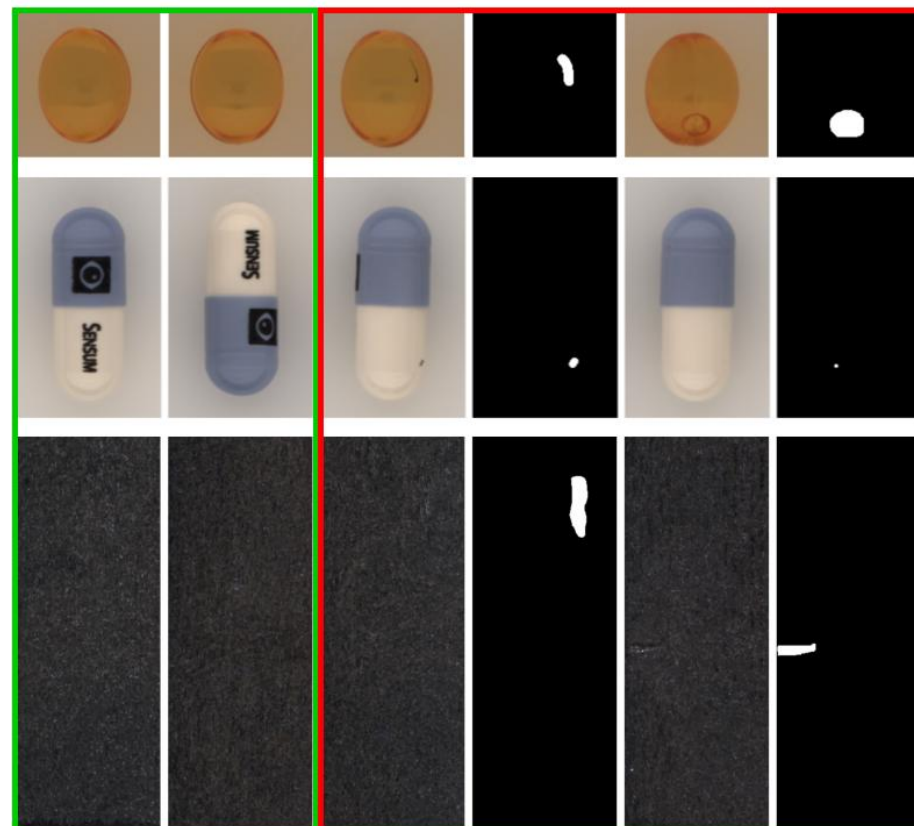
$$\gamma = \begin{cases} 1; & \text{if image is normal;} \\ 1; & \text{if image is anomalous and fully labelled;} \\ 0; & \text{if image is anomalous and weakly labelled;} \end{cases}$$

# Inference



# Datasets and performance metrics

- Supervised
  - SensumSODF
  - KolektorSDD2
- Unsupervised
  - MVTec AD
  - VisA
- Detection
  - AUC
  - $AP_{det}$
- Localisation
  - AUPRO
  - $AP_{loc}$



# Experimental results

- Capabilities of SOTA methods:

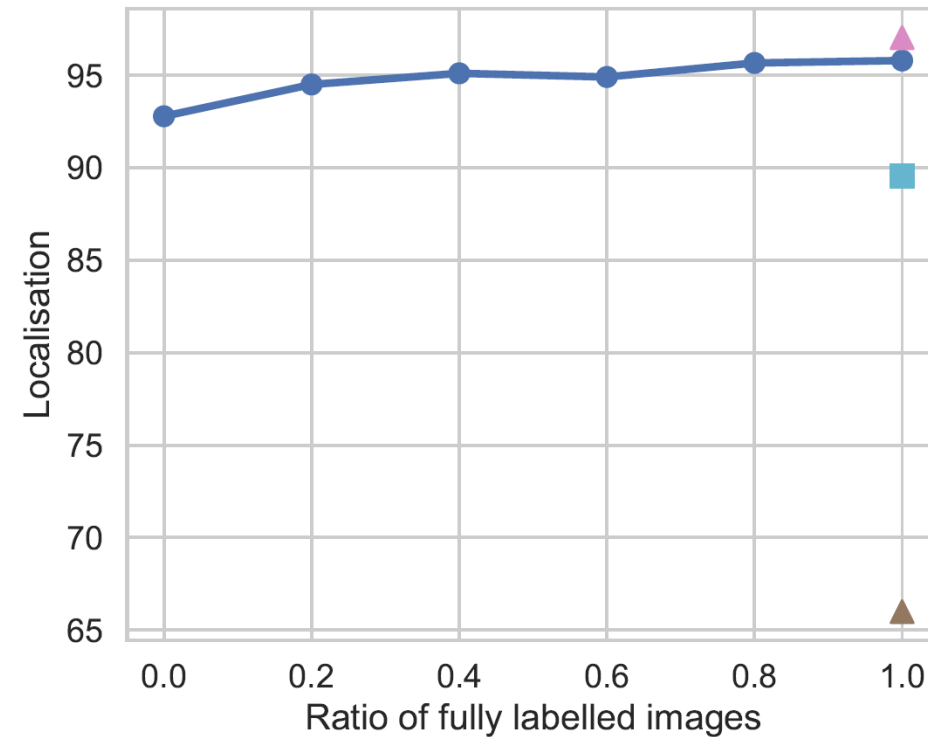
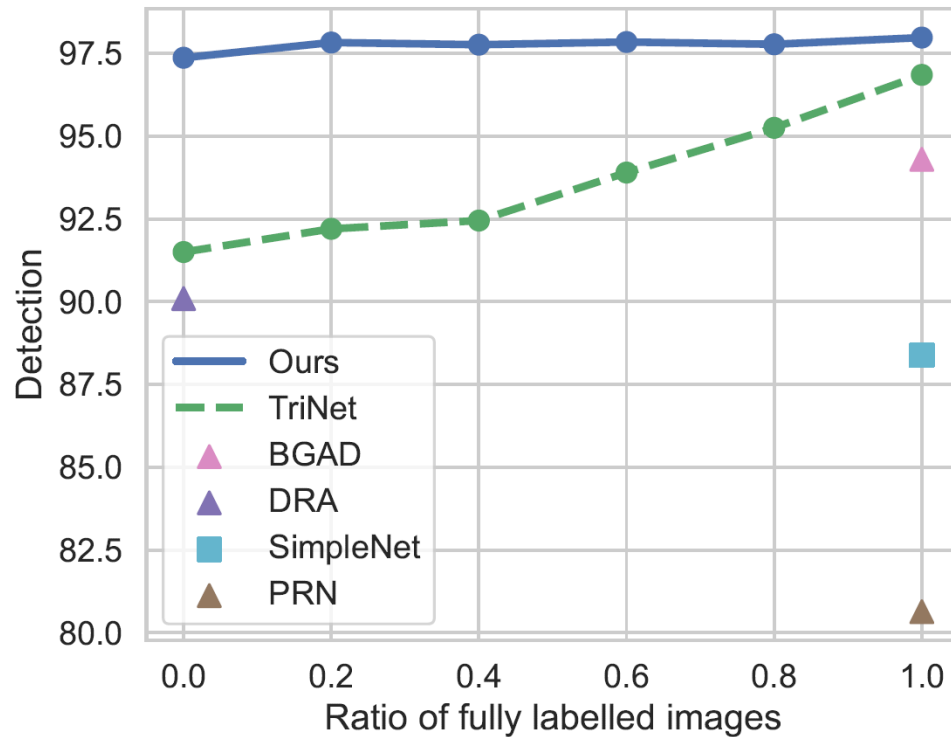
	US	WS	MS	FS	<b>Ours</b>	SDNet	TNet	MMNet	DRA	EAD	BGAD	DSR	SN	FF	PC	DRÆM	PRN
normal only	✓				✓					✓	✓	✓	✓	✓	✓	✓	
ano. image level		✓	✓		✓	✓	✓	✓	✓								
ano. pixel level			✓	✓	✓	✓	✓	✓			✓	✓					✓
Speed (< 10ms)					✓	✓	✓	✓	✓	✓							

- Unsupervised learning results

	MVTec AD		VisA	
	Det.	Loc.	Det.	Loc.
AST (Rudolph et al., 2023)	98.9	81.2	94.9	81.5
DSR (Zavrtanik et al., 2022)	98.1	90.8	91.8	68.1
EfficientAD (Batzner et al., 2024)	99.1	93.5	98.1	94.0
FastFlow (Yu et al., 2021)	96.9	92.5	93.9	86.8
PatchCore (Roth et al., 2022)	98.7	92.7	94.3	79.7
DRÆM (Zavrtanik et al., 2021a)	98.0	92.8	91.5	78.0
SimpleNet (Liu et al., 2023)	97.6 (± 0.40)	90.5 (± 0.75)	91.2 (± 1.08)	88.0 (± 0.87)
<b>Ours</b>	98.3 (± 0.14)	91.2 (± 0.14)	93.6 (± 0.77)	87.4 (± 0.98)

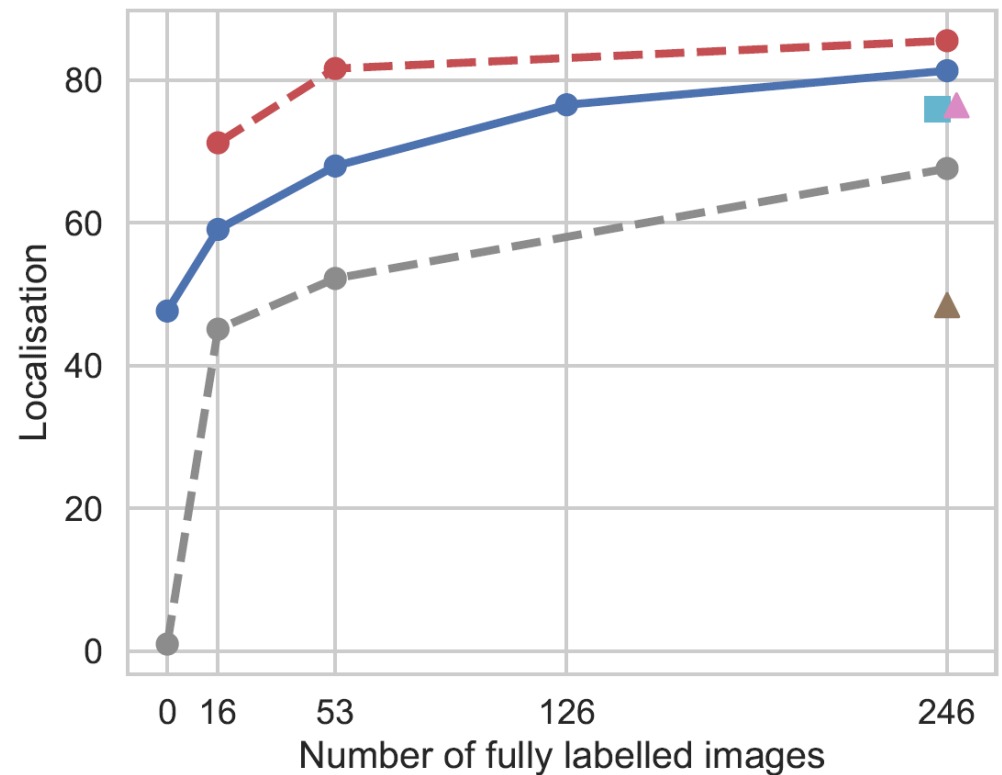
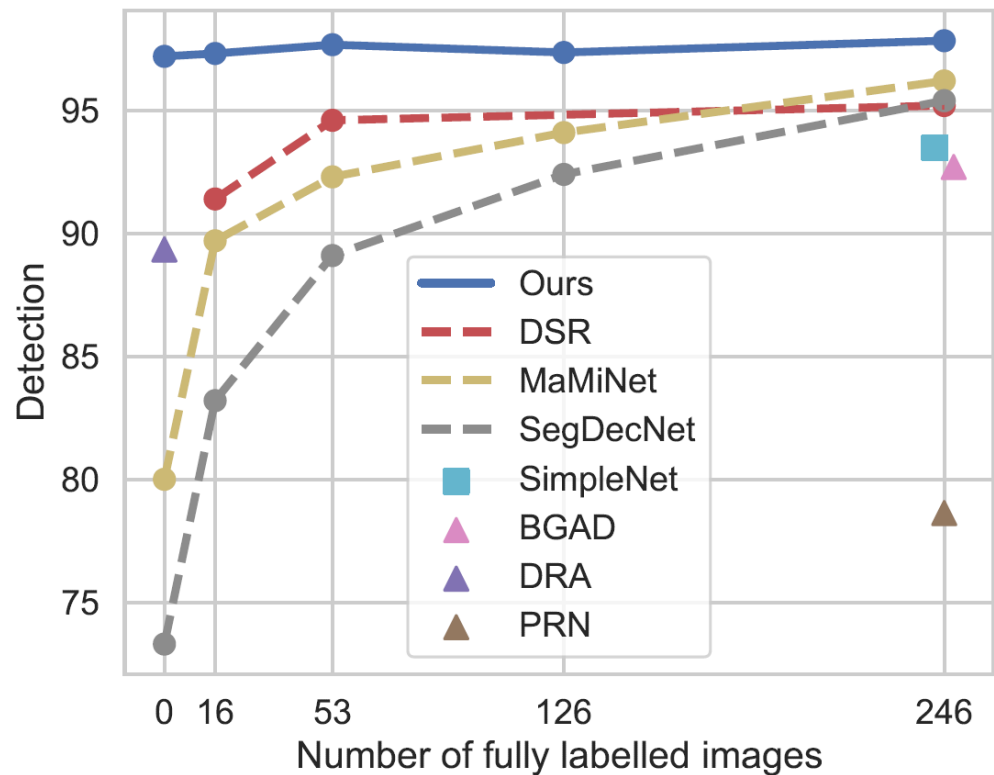
# Experimental results – mixed supervision

- Weakly supervised -> Mixed supervision -> Fully supervised
- SensumSODF:

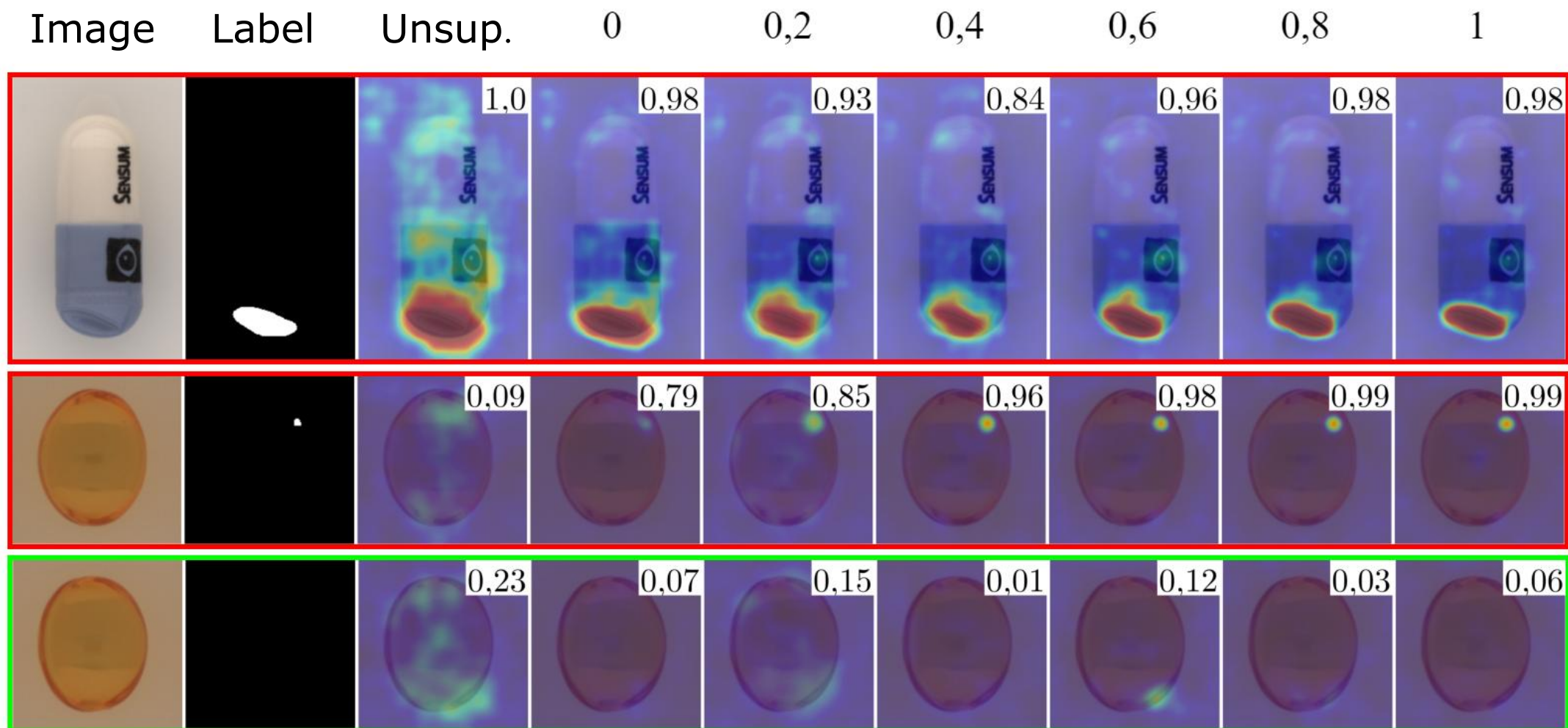


# Experimental results – mixed supervision

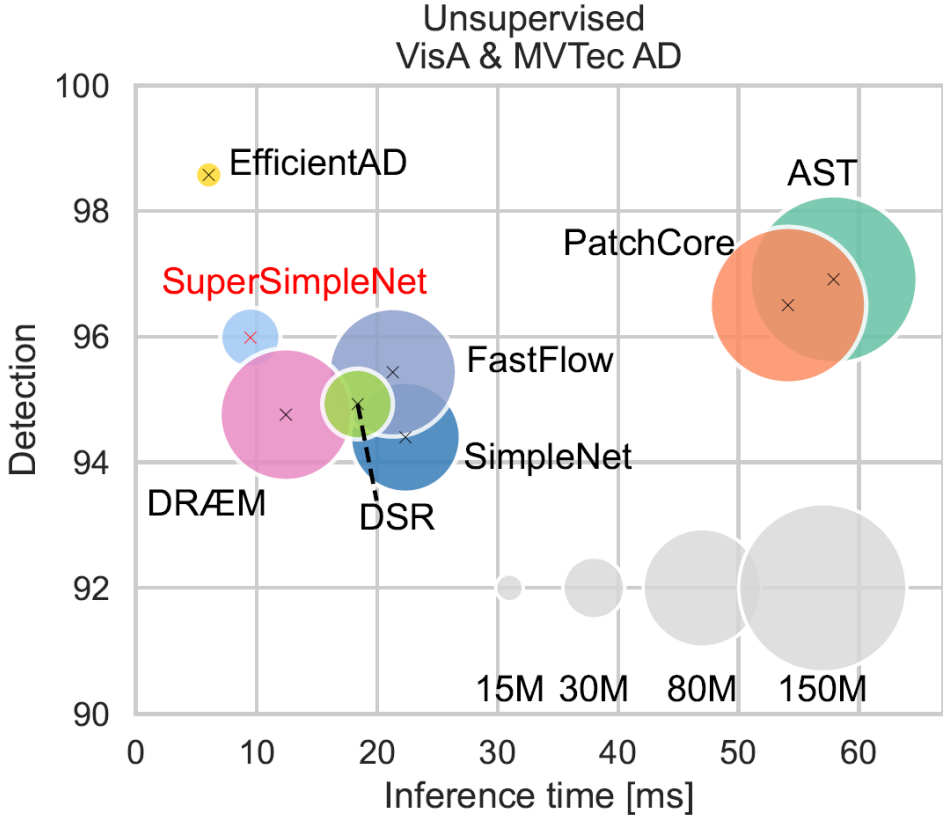
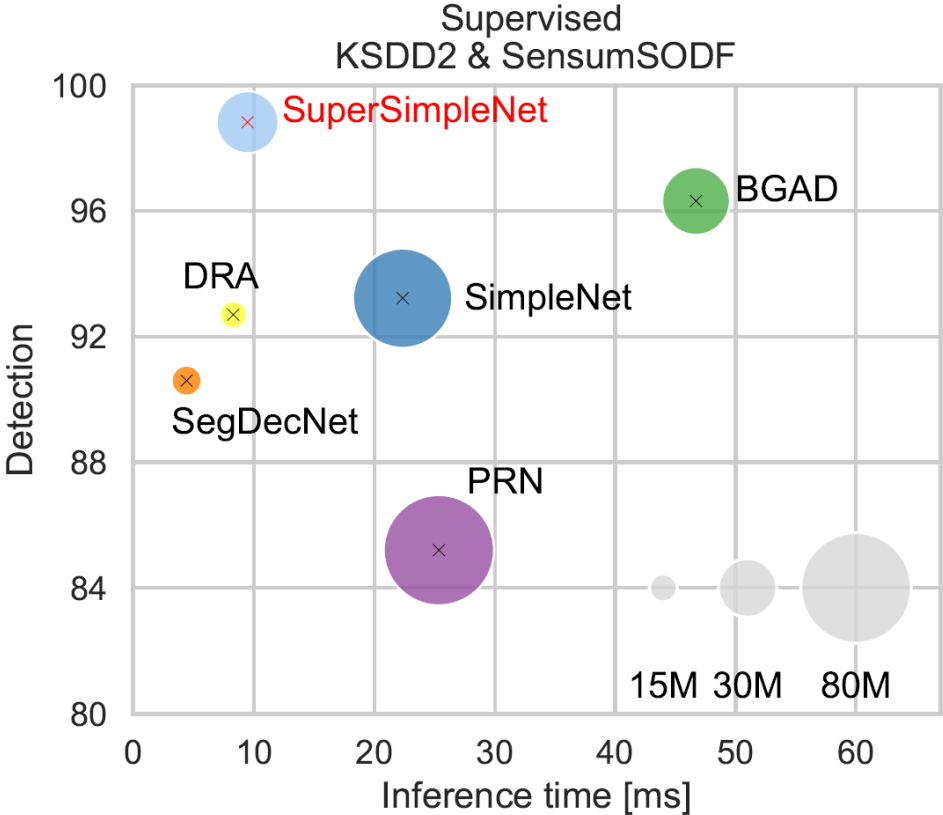
- Weakly supervised -> Mixed supervision -> Fully supervised
- KolektorSDD2



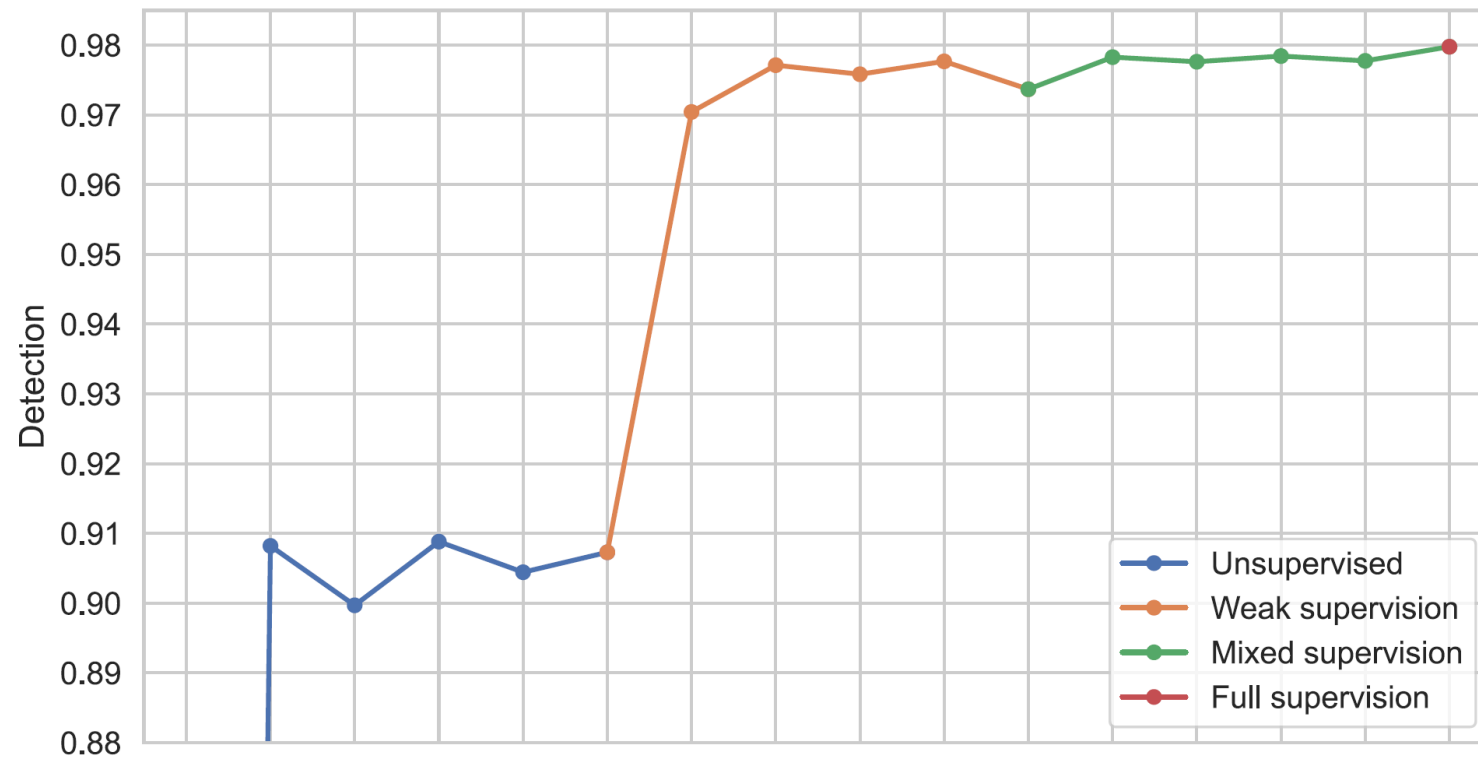
# Qualitative experimental results



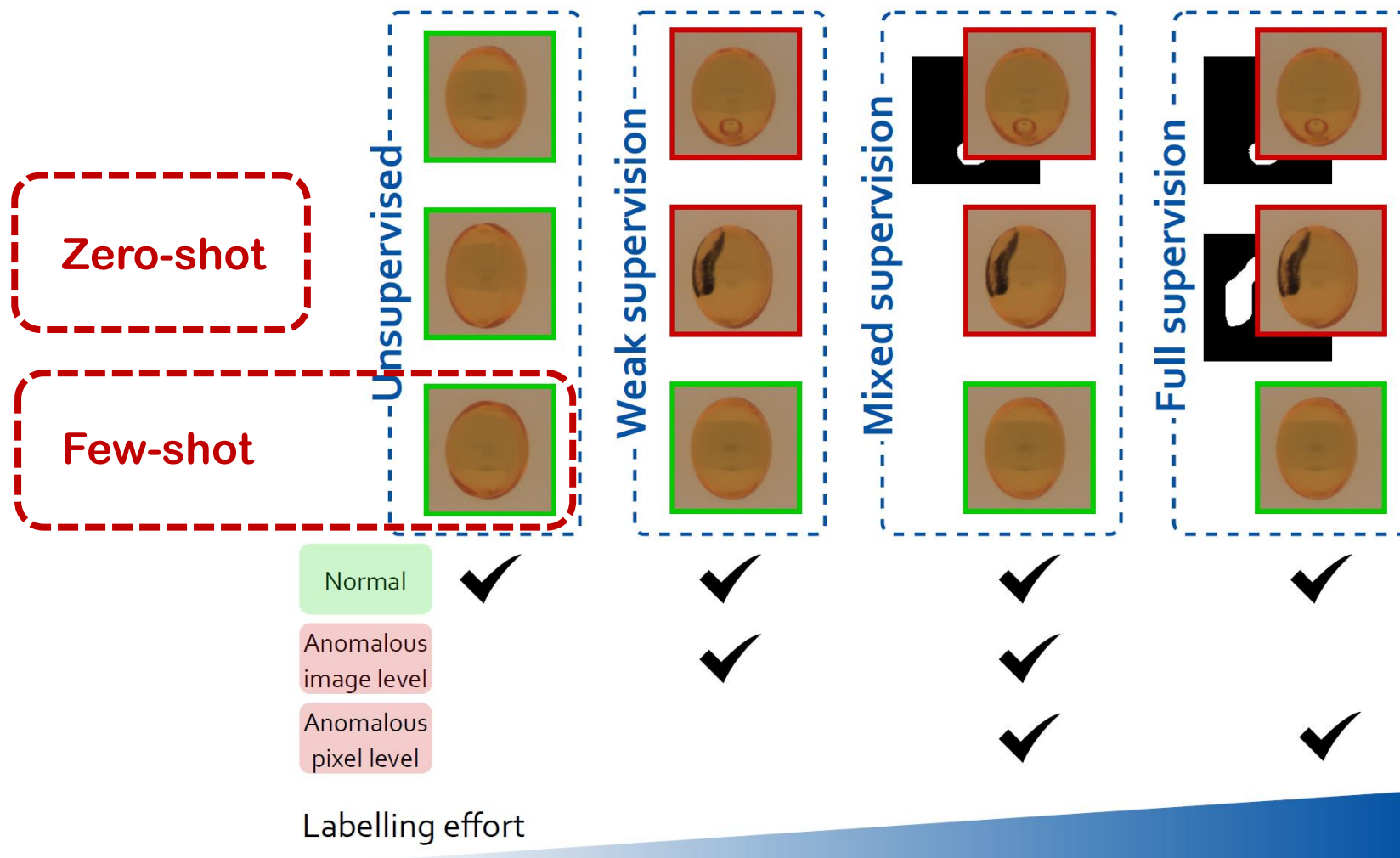
# Efficiency



# Spectrum of learning regimes

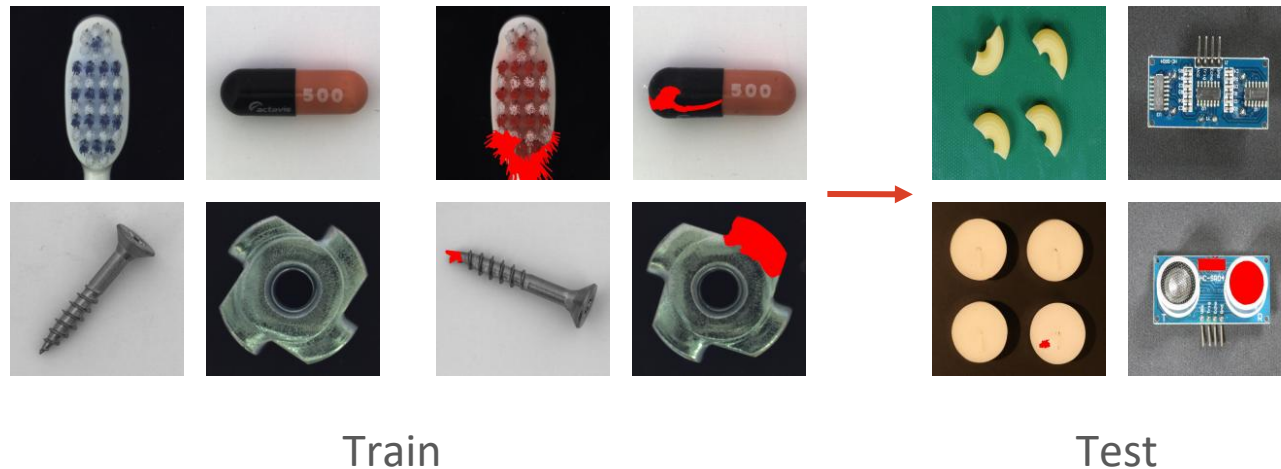


# Learning regimes



# Zero-shot anomaly detection

- The problem is in fact **General Defect Detection / Segmentation**
- Training on Testset A → Testing on Testset B
- Leveraging knowledge encoded in LLMs (& VLMs)



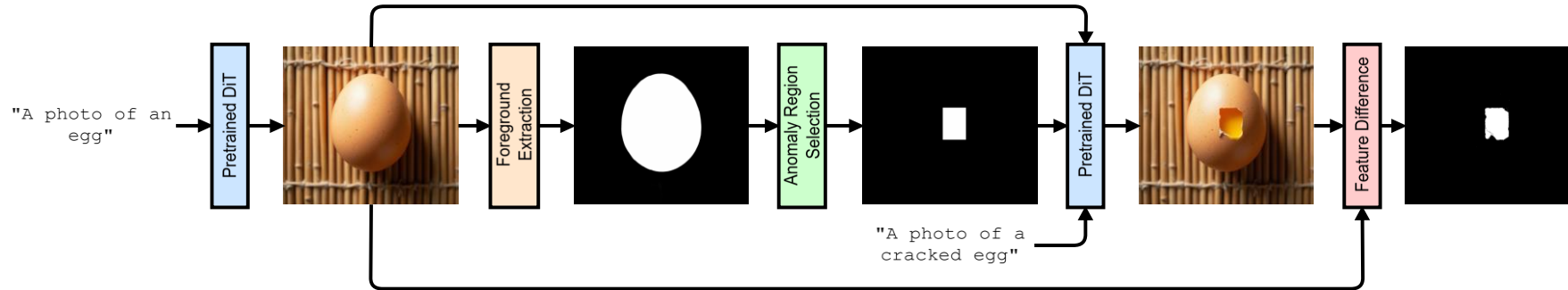
- Current SOTA
  - Use CLIP as a backbone
  - Use trainable text embeddings to encode generic notions of normality and abnormality

# Research questions and proposed solution

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- Why VLMs? Is text really needed? Why not VFMs?
- Problems:
  - Existing datasets have **low data diversity**  
→ Most backbones do not generalize
  - Current methods finetune **only later** layers  
→ Features are suboptimal for zero-shot anomaly detection
- Proposed solution:
  - **Synthetic dataset generation** scheme  
→ **high data diversity**
  - **AnomalyVFM**: Rather than complex additions add simple parameter efficient drop-ins across all layers  
→ **features adapted for anomaly detection**

# Synthetic Dataset Generation

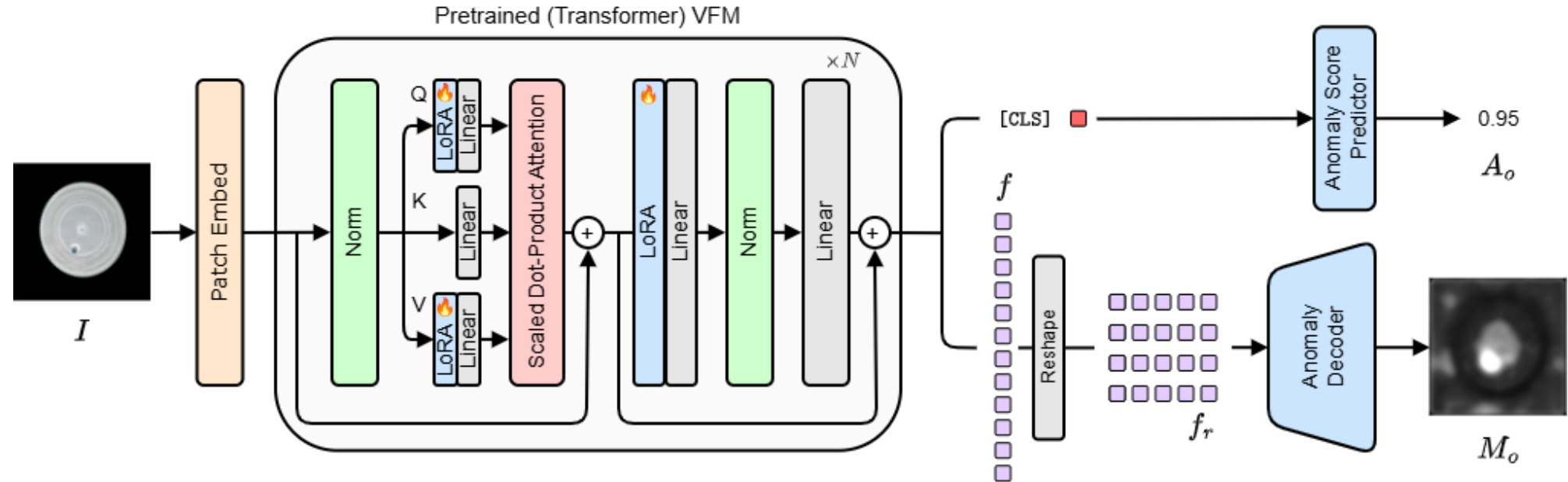


- Foreground extracted with IS-Net
- Features extracted from images with a pretrained model (DINOv2)
- Anomaly mask approximated as the feature difference
- If no pixel is positive, we discard the sample

# Examples of synthetic images



# AnomalyVFM



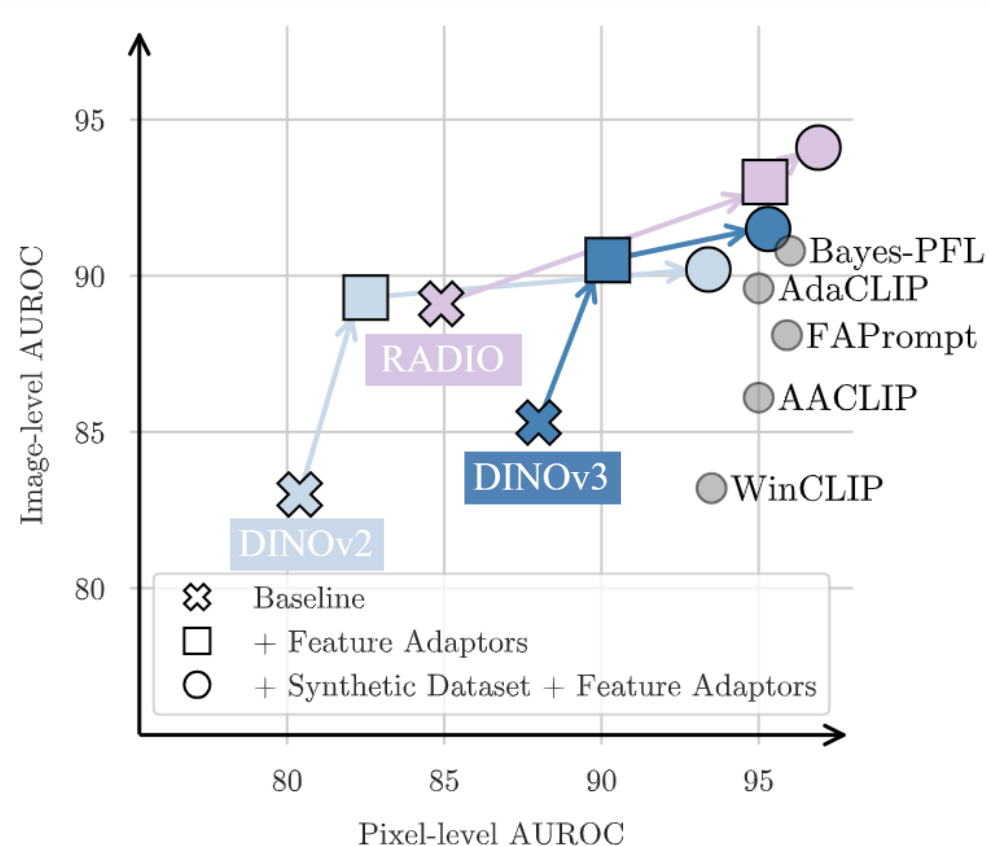
- Add LoRA to each layer of VFM
- Add Decoder and Predictor
- Optimize with Confidence weighted loss (akin to DUST3R)
- **Strong VFM for anomaly detection**

# Experimental results – Zero-shot AD

- 9 industrial and 9 medical datasets
- Detection and localisation
- Performance metrics:
  - AUROC
  - F1-max

MUXAD  
2025-2027

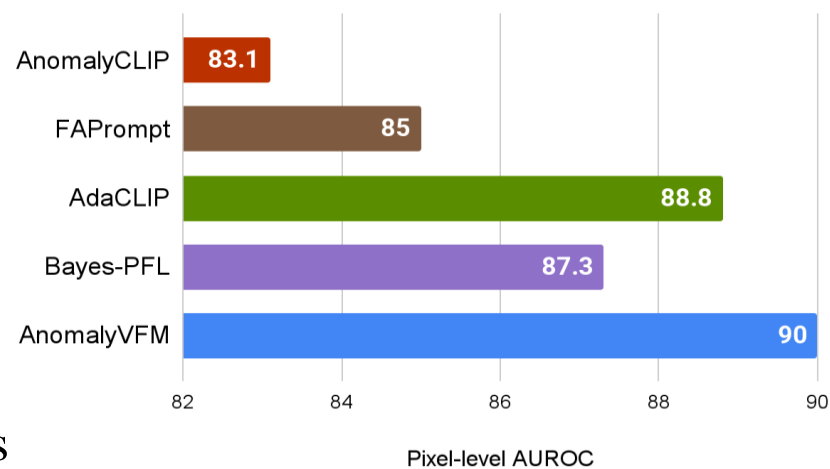
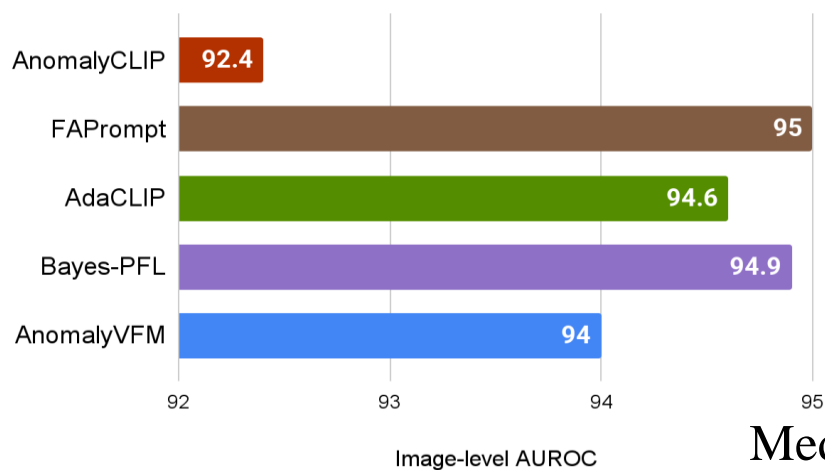
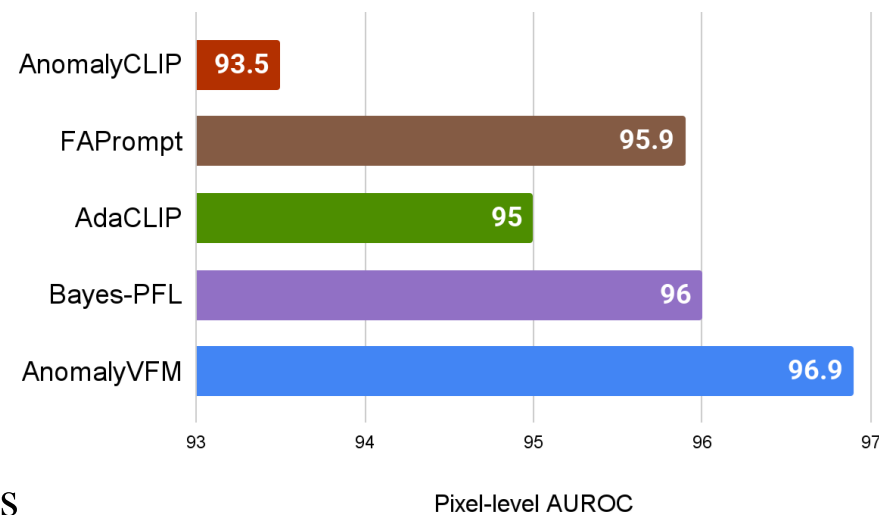
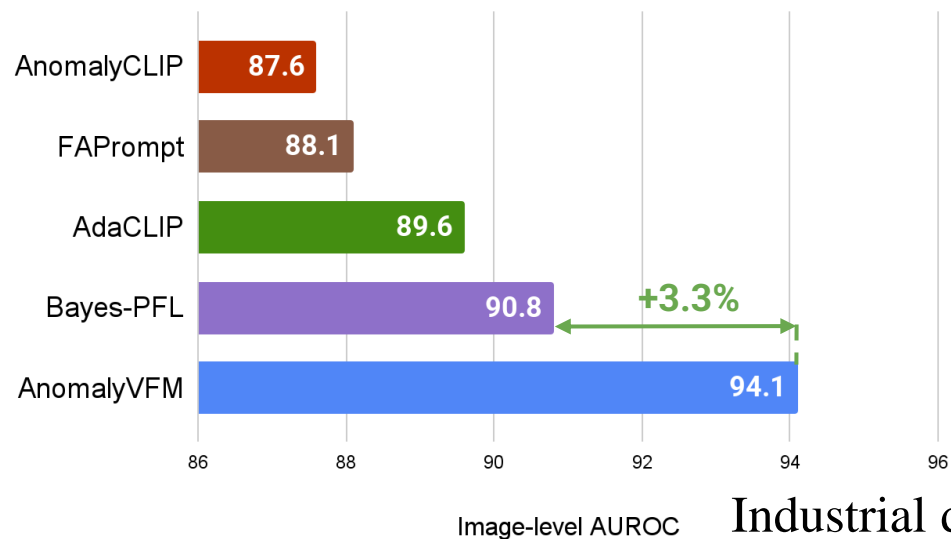
CVPR 2026



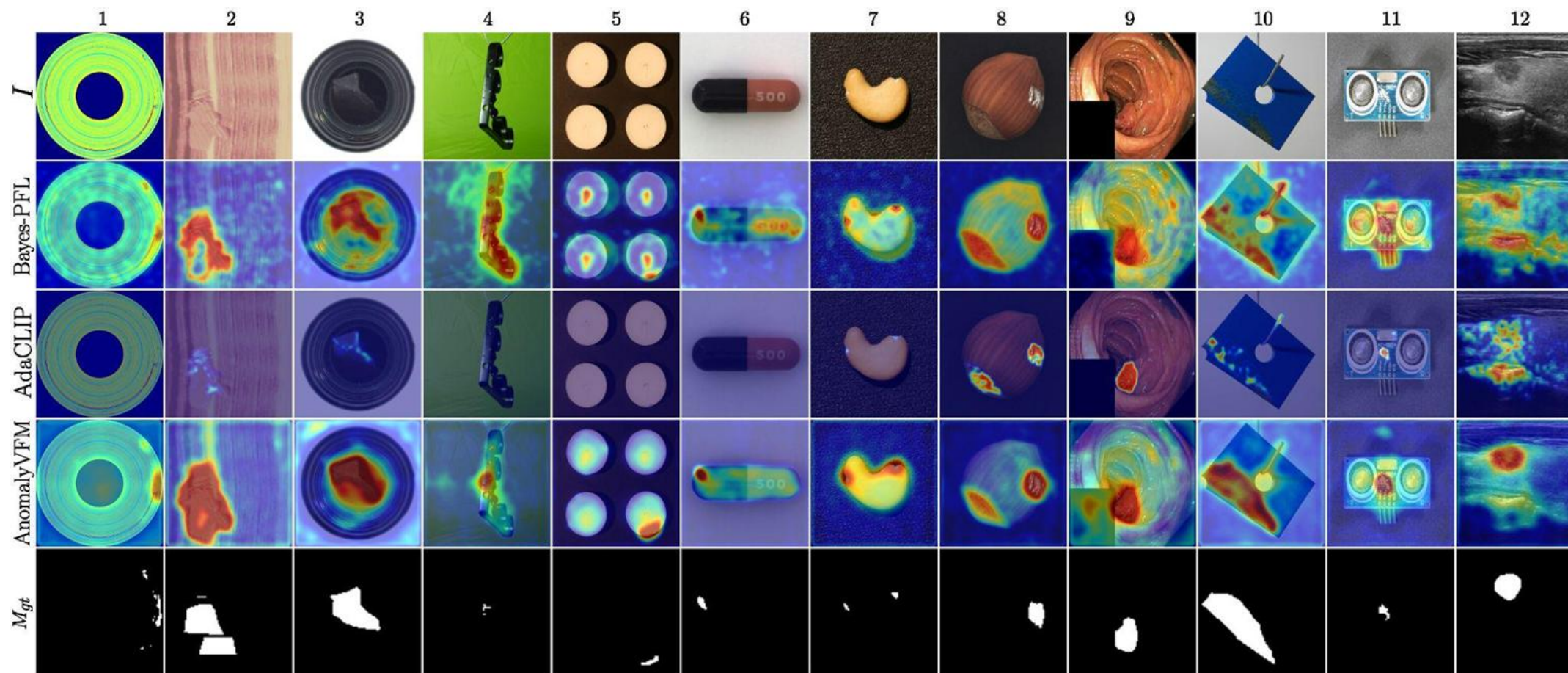
# Zero-shot AD – quantitative results

Metric	Dataset	SAA [8]	WinCLIP [25]	AnomalyCLIP [80]	AdaCLIP [9]	AACLIP [46]	Bayes-PFL [52]	FAPrompt [84]	<i>AnomalyVFM</i>
		ToC'25	CVPR'23	ICLR'24	ECCV'24	CVPR'25	CVPR'25	ICCV'25	
Image-level (AUROC, max-F1)	MVTec AD	(63.5, 87.4)	(91.8, 92.9)	(91.6, 92.7)	(89.2, 90.6)	(90.5, 90.4)	(92.3, 93.1)	(91.1, 92.2)	(94.9, 94.1)
	VisA	(67.1, 75.9)	(78.1, 80.7)	(82.0, 80.4)	(85.8, 83.1)	(84.6, 78.8)	(87.0, 84.1)	(82.8, 81.3)	(93.6, 90.1)
	BTAD	(59.0, 89.7)	(68.2, 67.8)	(88.2, 83.8)	(88.6, 88.2)	(94.8, 93.7)	(93.2, 91.9)	(90.7, 88.1)	(96.0, 91.0)
	MPDD	(42.7, 73.9)	(61.4, 77.5)	(77.5, 80.4)	(76.0, 82.5)	(75.1, 79.8)	(81.2, 83.5)	(76.6, 80.4)	(85.5, 87.8)
	RealIAD	(51.4, 64.6)	(74.7, 69.8)	(78.7, 80.0)	(79.2, 73.5)	(81.3, 76.4)	(85.2, 78.7)	(81.6, 75.2)	(88.0, 81.6)
	KSDD	(68.6, 37.6)	(93.3, 79.0)	(84.5, 71.1)	(97.1, 90.7)	(69.3, 57.1)	(88.2, 56.0)	(81.3, 71.1)	(92.5, 69.7)
	KSDD2	(91.6, 67.0)	(94.2, 71.5)	(94.1, 80.0)	(95.9, 86.7)	(95.9, 84.4)	(97.3, 87.6)	(95.6, 84.8)	(97.1, 79.2)
	DAGM	(87.1, 88.8)	(91.8, 87.6)	(97.7, 90.1)	(99.1, 97.5)	(93.2, 79.4)	(97.7, 95.7)	(97.3, 89.3)	(99.6, 95.8)
	DTD	(94.4, 93.5)	(95.1, 94.1)	(93.9, 93.6)	(95.5, 94.7)	(90.4, 92.8)	(95.1, 95.1)	(95.9, 94.7)	(99.4, 99.0)
<i>Average</i>	(69.5, 75.4)	(83.2, 80.1)	(87.6, 83.6)	(89.6, 87.5)	(86.1, 81.4)	(90.8, 85.1)	(88.1, 84.1)	(94.1, 87.6)	
Pixel-level (AUROC, max-F1)	MVTec AD	(75.5, 38.1)	(88.7, 43.4)	(91.1, 39.1)	(88.7, 43.4)	(91.4, 46.4)	(91.8, 49.0)	(90.8, 39.3)	(92.7, 45.2)
	VisA	(76.5, 31.6)	(95.5, 37.7)	(95.5, 28.3)	(95.5, 37.7)	(94.8, 30.2)	(95.6, 34.3)	(95.6, 27.6)	(96.2, 31.2)
	BTAD	(65.8, 14.8)	(92.1, 51.7)	(94.2, 49.7)	(92.1, 51.7)	(97.3, 55.1)	(93.9, 52.0)	(95.8, 52.6)	(92.3, 49.7)
	MPDD	(81.7, 18.9)	(96.1, 34.9)	(96.5, 34.2)	(96.1, 32.8)	(96.7, 30.0)	(97.8, 35.0)	(95.5, 31.9)	(97.0, 38.1)
	RealIAD	(73.5, 4.5)	(87.2, 10.8)	(96.3, 39.0)	(97.2, 43.0)	(96.2, 40.2)	(97.2, 41.2)	(96.2, 38.3)	(96.4, 40.4)
	KSDD	(78.8, 6.6)	(97.7, 54.5)	(90.6, 42.5)	(97.7, 54.5)	(87.1, 28.0)	(96.5, 6.6)	(93.1, 47.2)	(99.0, 10.1)
	KSDD2	(79.9, 63.4)	(94.4, 23.9)	(98.5, 59.8)	(98.5, 67.0)	(99.5, 63.4)	(97.0, 62.0)	(99.1, 60.4)	(99.3, 55.9)
	DAGM	(91.5, 57.5)	(91.5, 57.5)	(95.6, 58.9)	(91.5, 57.5)	(96.2, 53.3)	(95.9, 49.8)	(98.6, 60.2)	(99.4, 61.3)
	DTD	(97.9, 71.6)	(97.9, 71.6)	(97.9, 62.2)	(97.9, 71.6)	(95.8, 59.6)	(98.4, 65.2)	(98.1, 61.9)	(99.4, 66.5)
<i>Average</i>	(80.1, 34.1)	(93.5, 42.9)	(95.1, 46.0)	(95.0, 51.0)	(95.0, 45.1)	(96.0, 43.9)	(95.9, 46.6)	(96.9, 44.3)	

# Zero-shot Anomaly Detection

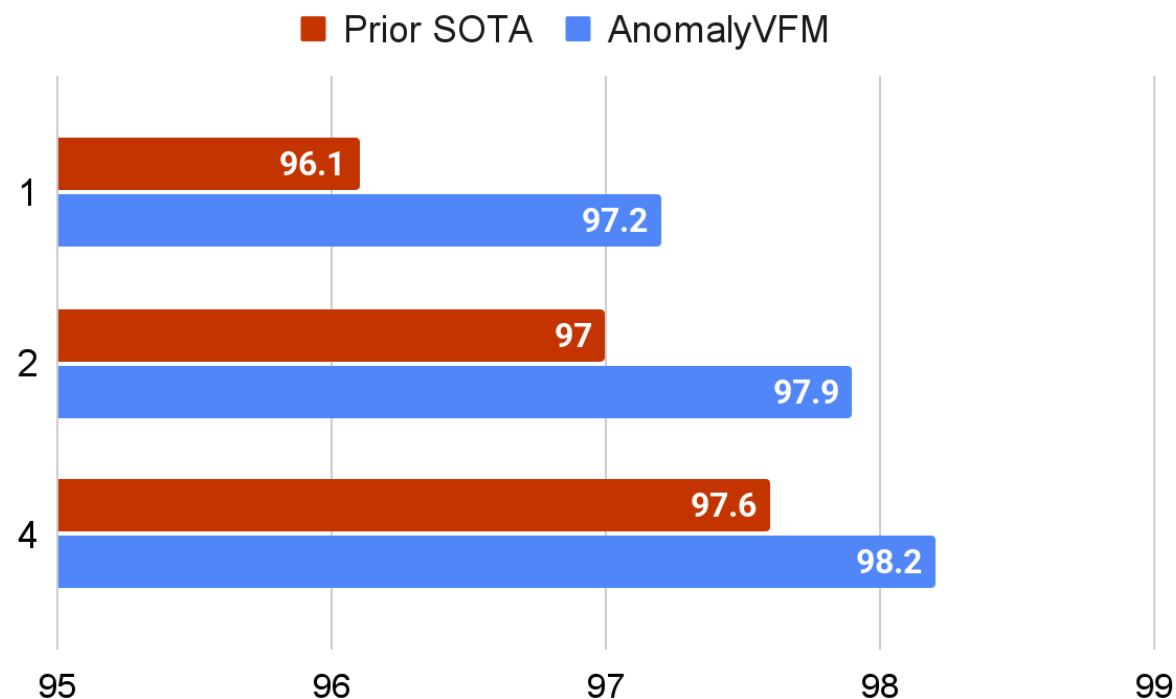


# Zero-shot AD – qualitative results

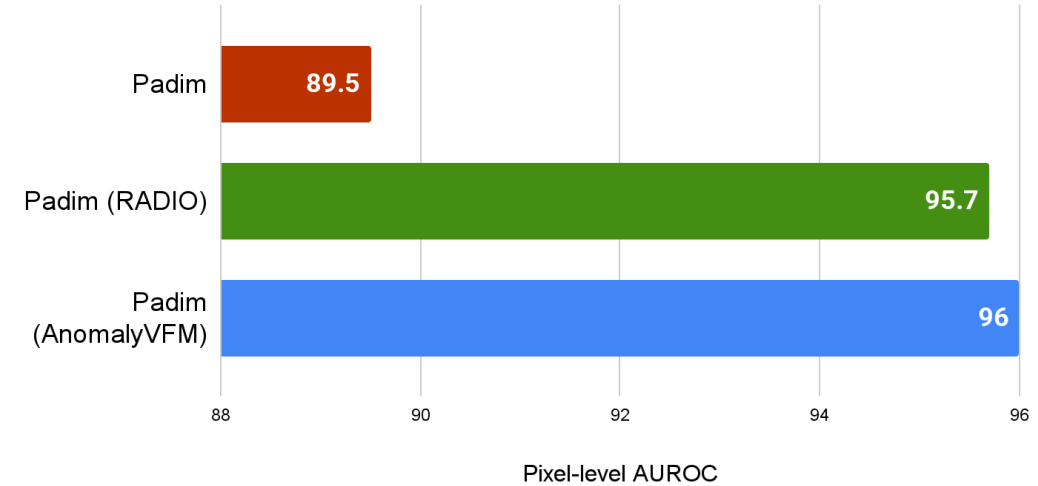
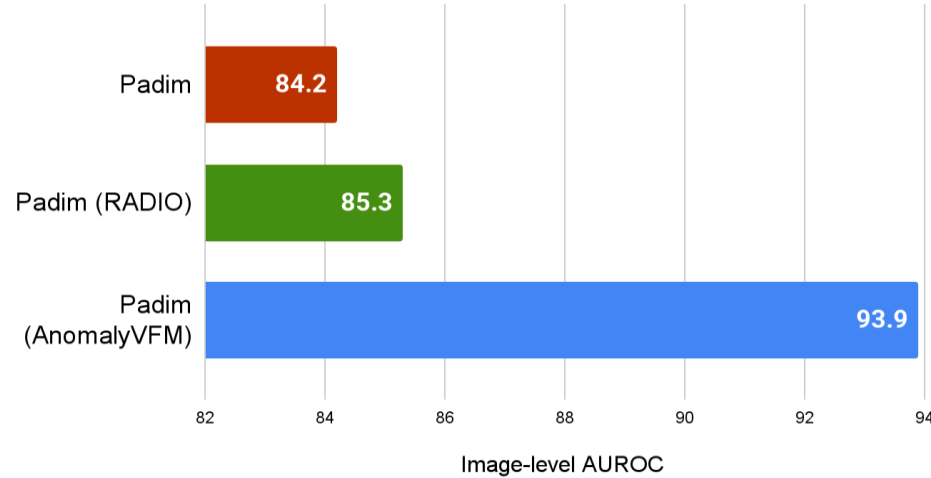


# Few-shot anomaly detection

- Simply fine-tune zero shot model using few normal samples
- Results on MVTec AD:
- Better than few-shot SOTA!
- AnomalyVFM **strong backbone** for anomaly detection



# VFM for AD – using it as a backbone



- Preliminary results
- Results show great potential
- MVTEC AD under the multi-class setting (one model for all categories)

# Practical considerations

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**Industrial  
applications**

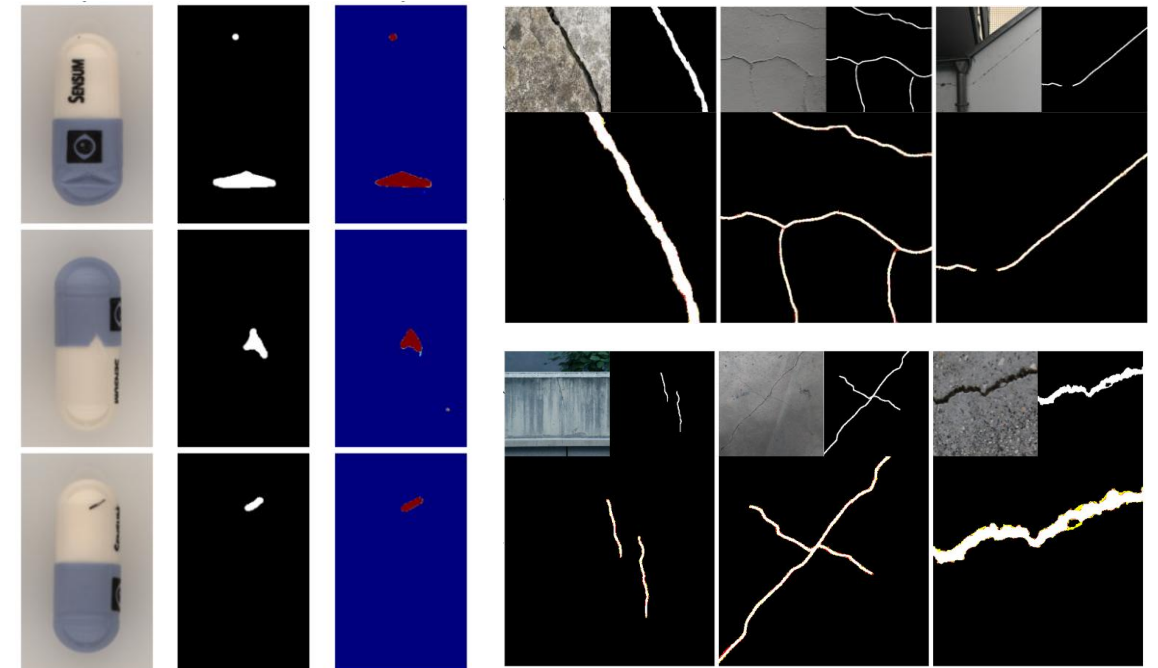
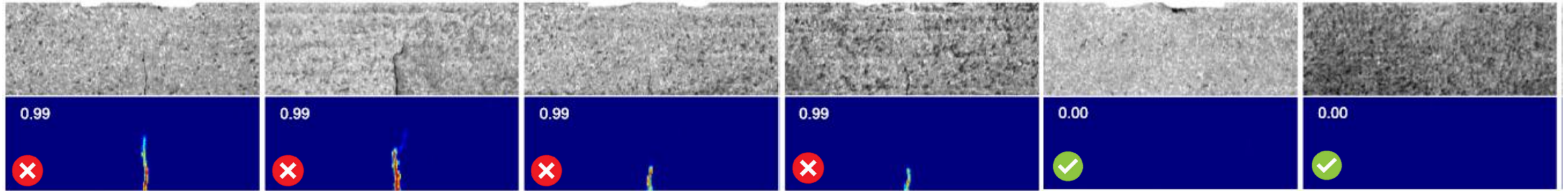
**MV  
vs.  
DL**

**Development  
and  
mainainance**

**Academia  
vs.  
industry**

# Industrial applications

- Data-driven deep-learning approach to surface-defect detection



# Conventional MV vs. DL

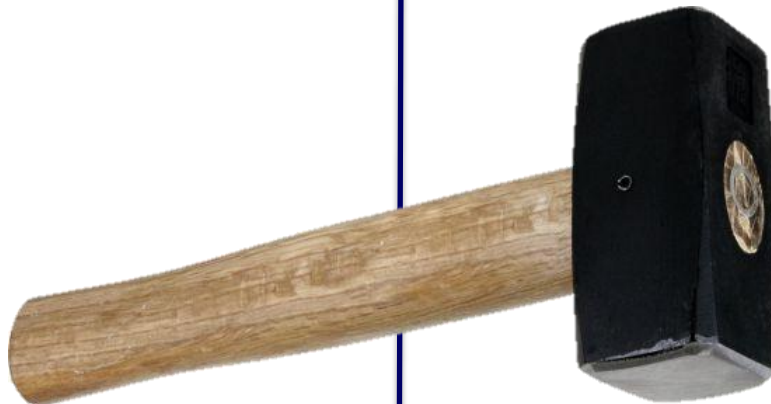
- O: „Deep learning is just a hype and a non-understandable and nonreliable black box“
- Y: „Deep learning is all you need“
- Use adequate HW (camera, lenses, illumination, background) to constrain the problem
  - garbage in garbage out
- Use good old MV techniques when they suffice
  - for less challenging or well-defined problems
  - in controlled environments
- Use MV techniques to constrain the problem
  - and make DL learning easier
  - requiring less training images
- Use DL where the problem is data-driven or hard
  - in less-controlled environments for more general tasks
  - or to speed up the development cycle



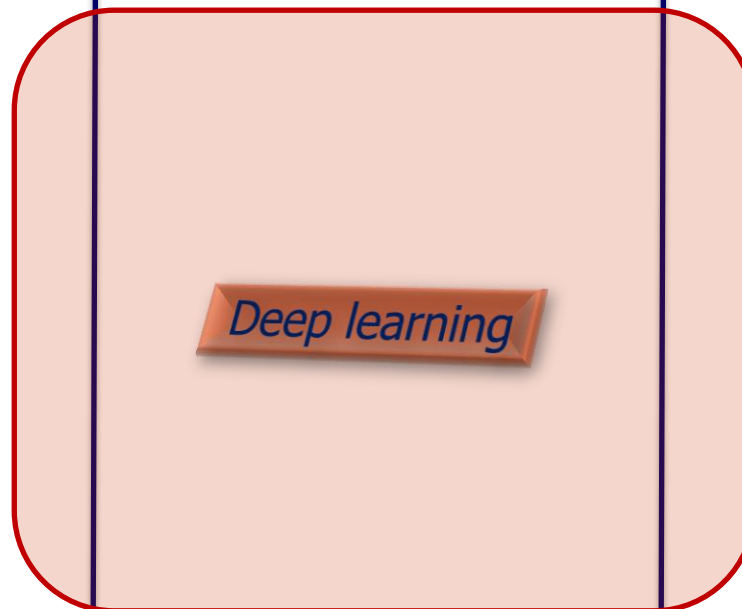
# Adequate tools



Routine solutions



Rule-based solutions



Data-driven solutions

General intelligence

# Function approximator

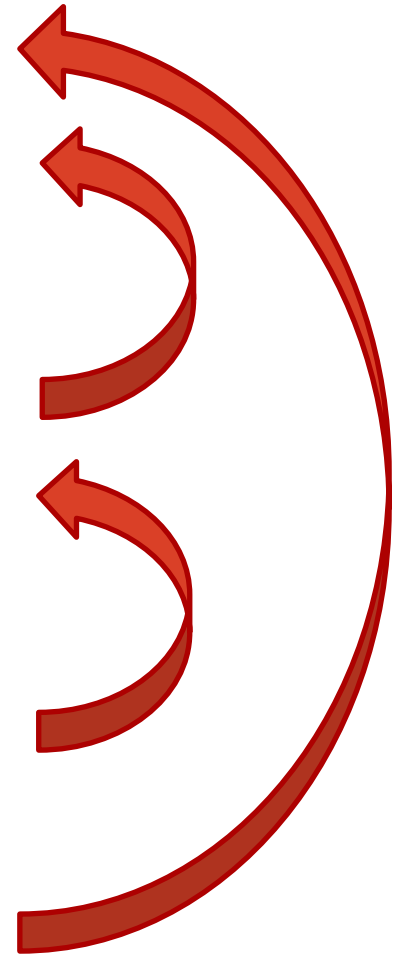
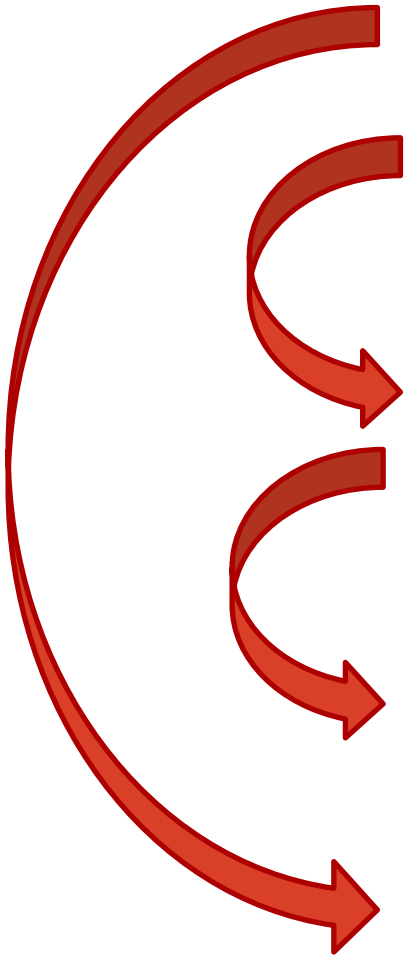
- Deep model as a function approximator
- Different training possibilities:

function	known	unknown
$f(x) \doteq y$	$x_{tr}, y_{tr}$	$f$
$f(x)$	$x_{tr}$	$f$
$f(x) \doteq \hat{f}(x)$	$x_{tr}, \hat{f}$	$f$
$f(f^{-1}(y)) \doteq y$	$y_{tr}, f^{-1}$	$f$
$f(g(x)) \doteq y$	$g, x_{tr}, y_{tr}$	$f$
$g(f(x)) \doteq y$	$g, x_{tr}, y_{tr}$	$f$

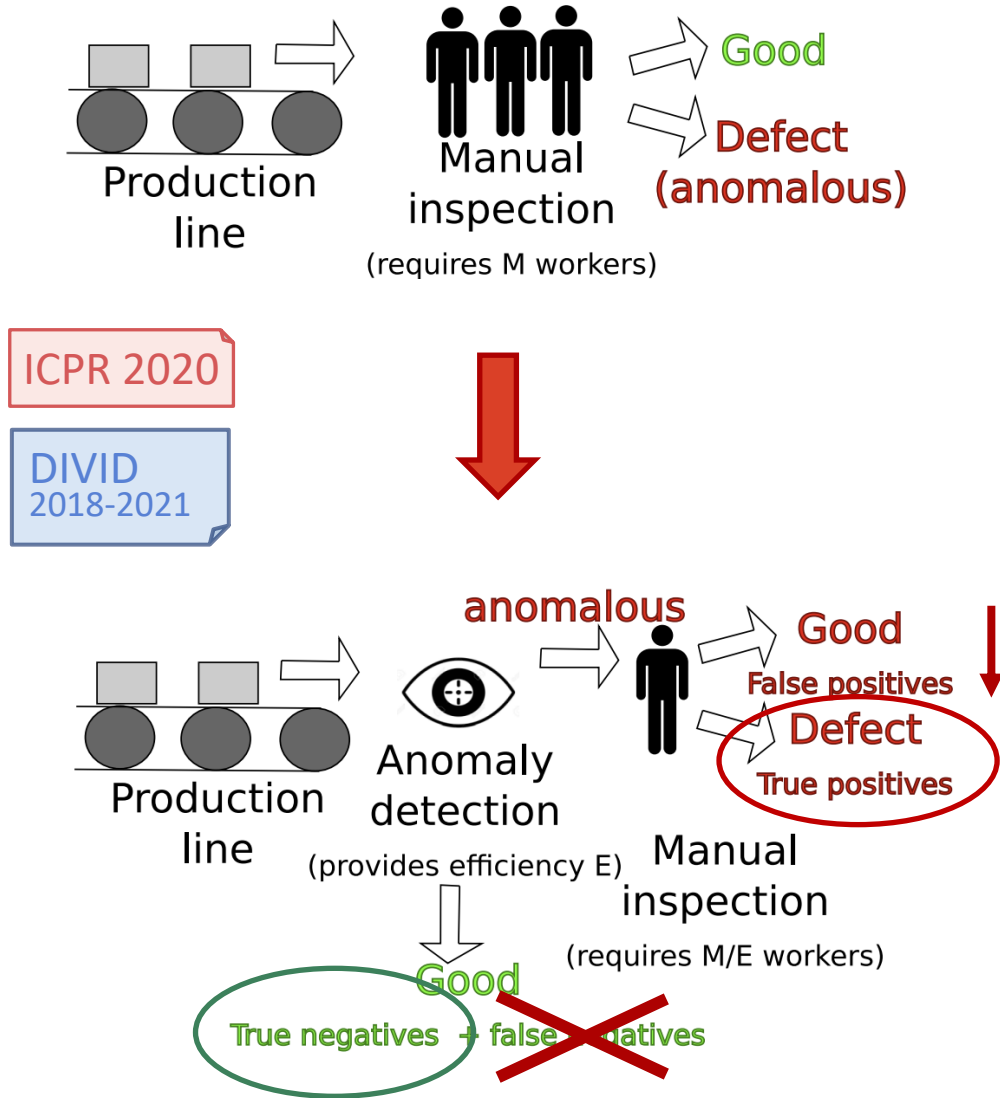
# Development and maintenance

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- Data, data, data!
  - Sufficient amount of representative data
  - Correctly labelled data
- Adequate design of deep architecture
  - Adequate backbone, architecture, loss function,...
  - Learning, parameter optimisation
- Efficient implementation
  - Execution speed
  - Integration
- Development and maintenance
  - Incremental improvement of the learned model
  - Adaptation to the changes in the environment

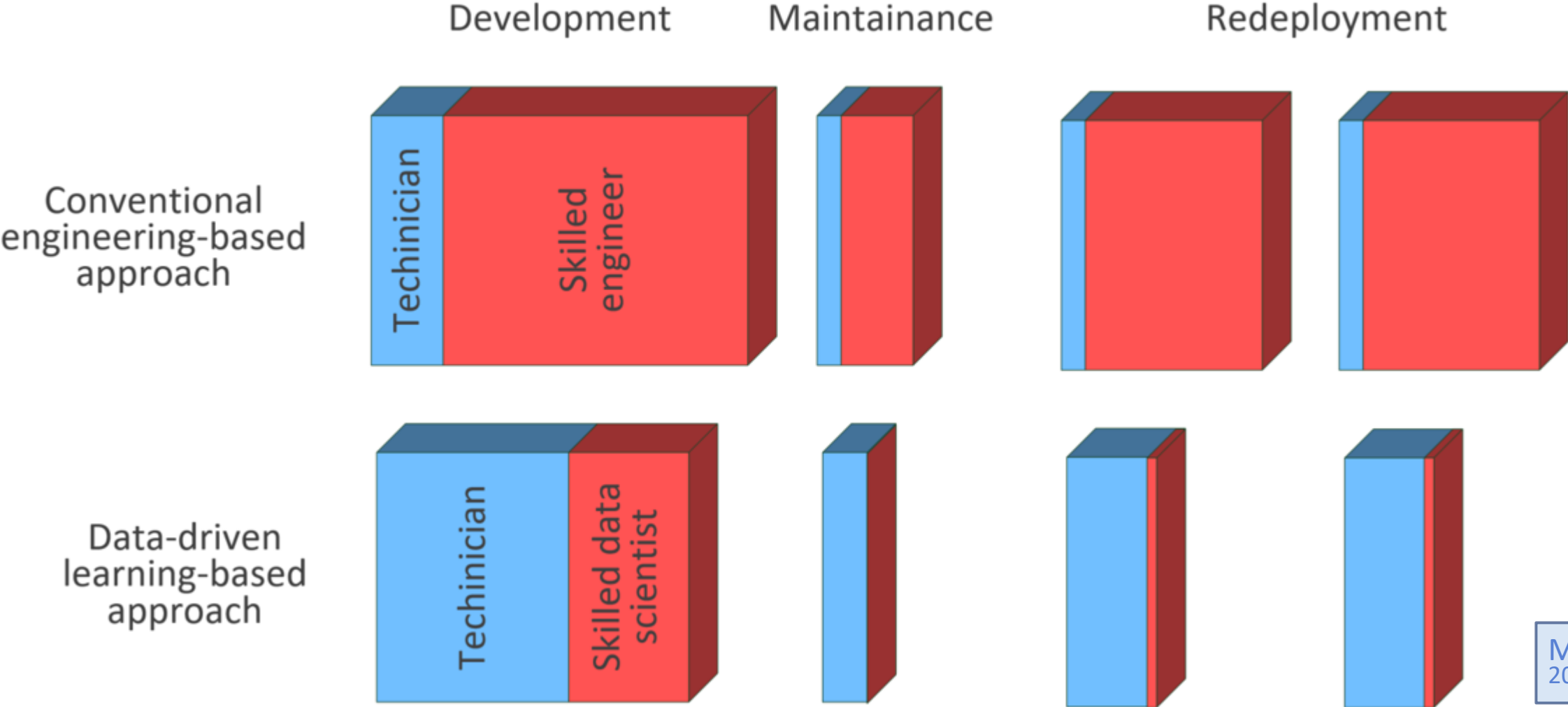


# Real world considerations



- Human in the loop
  - at least for some time
- Challenges
  - Robustness
  - Dependency on the training set
  - Domain shift
  - Non-adaptability
  - Non-interpreteability
- Opportunities
  - Learning under mixed supervision
  - Explainability
  - Tunable parameters
  - Compability with conventional MV
  - Agility, quick adaptability

# Development and maintenance



# Code

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- Supervised methods
  - [SedDecNet](#)
  - [SuperSimpleNet](#)
- Unsupervised methods
  - [PatchCore](#)
  - [EfficientAD](#)
  - [DRAEM](#)
  - [INP-Former](#)
- Mixed supervision
  - [Mixed SegDecNet](#)
  - [SuperSimpleNet](#)
- Few-Shot methods
  - [PromptAD](#)
  - [AnomalyDINO](#)
- Zero-Shot methods
  - [AnomalyVFM](#)
  - [AdaClip](#)
- Various methods and resources
  - [Anomalib](#)
  - [Awesome Industrial Anomaly Detection](#)
- And many many more...

# Conclusion

- Data-driven learning-based solutions
- AI/DL/CV/MV/AD – key enabling technologies
- Wide applicability, interdisciplinarity
- Robustness
- Industry 4.0 and beyond
- New challenges, new opportunities
- Collaboration between academia and industrial partners

